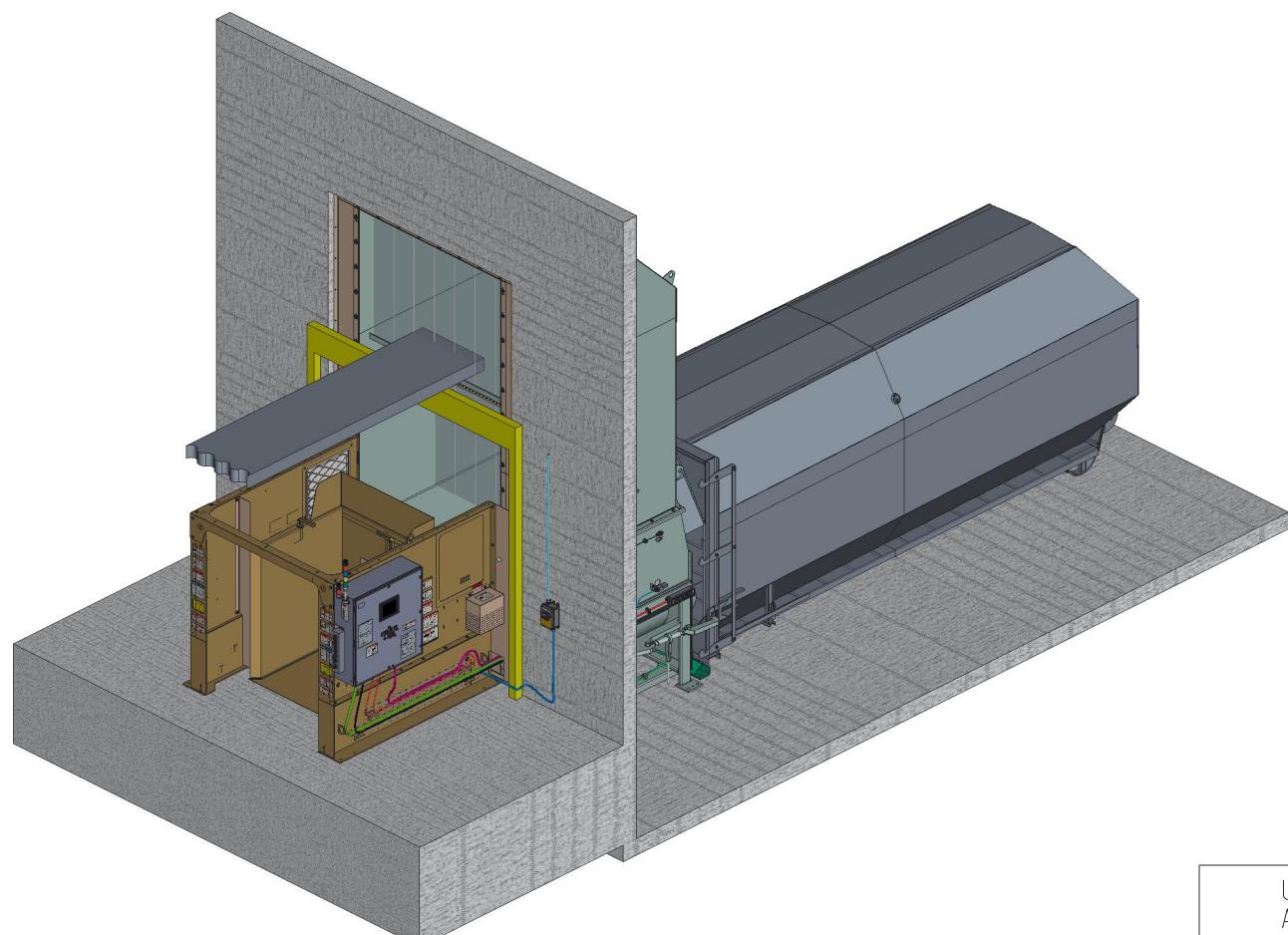


NOTES: UNLESS OTHERWISE SPECIFIED:

1. APPLICABLE STANDARDS/SPECIFICATIONS:
ASME Y14.5M:1994, DIMENSIONING AND TOLERANCING.
ASME Y14.38:1999, ABBREVIATIONS AND ACRONYMS.

2. SHALL COMPLY WITH PRODUCT EHS REQUIREMENTS PER
MARATHON EQUIPMENT COMPANY.

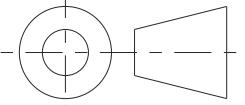
3. IDENTIFY PART ,METHOD - WORK ORDER SHEET



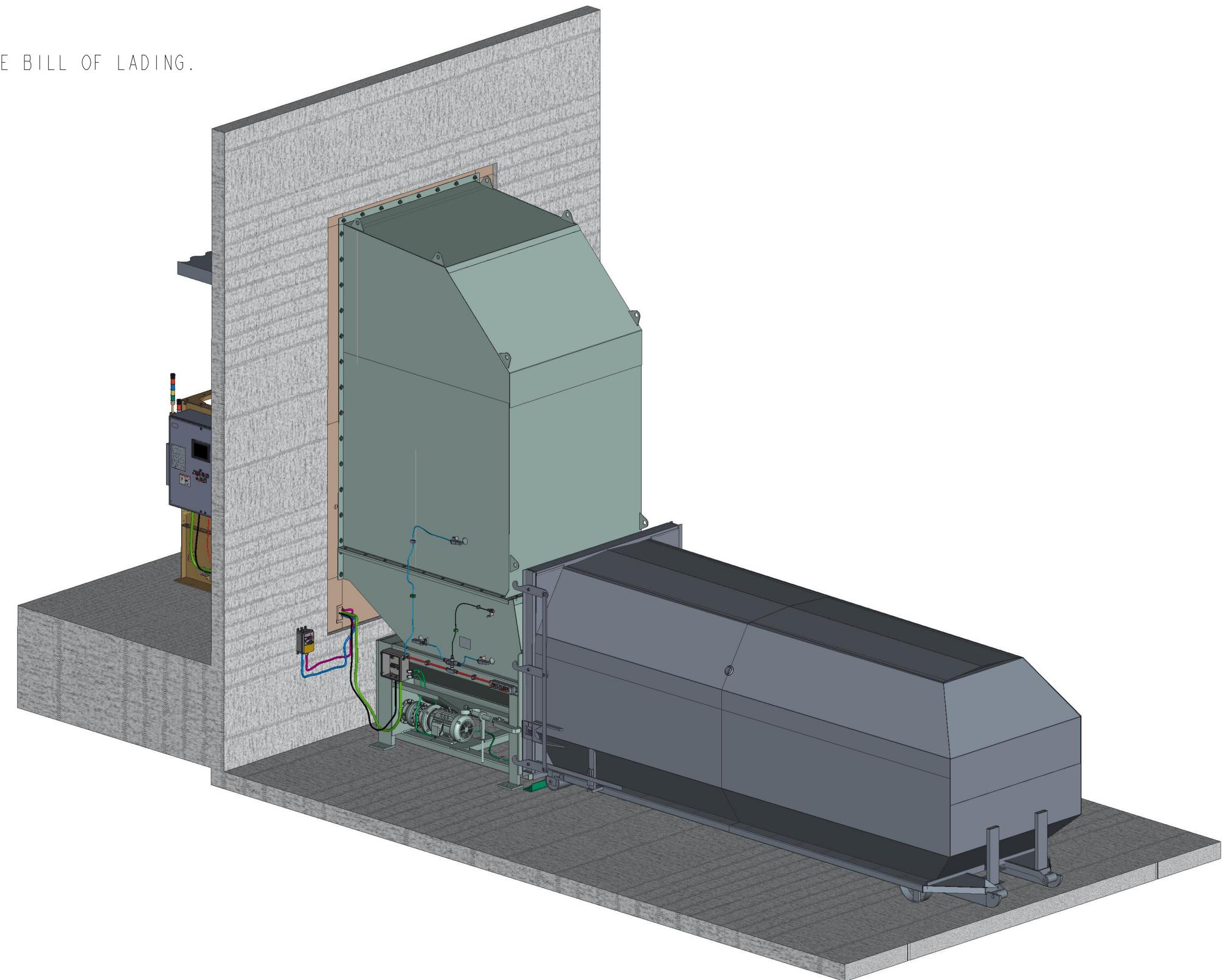
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REVISION HISTORY				
ECO#	REV	DESCRIPTION	DATE	APPROVED
-	-	PRELIMINARY RELEASE	02-07-2022	DO

								TOTAL WEIGHT	
23	451330	23	HOIST HUBS LFT AXL CHANGE HUB PILOT TO 6 SPOKE 20"	1	10	EA	0.00	0.00	
22	368029	22	II GA A36 X 15 X 83	1	10	EA	42.20	42.20	
21	368030	21	II GA A36 X 15 X 83	1	10	EA	39.11	39.11	
20	468203	20	AMZ DISCONNECT KIT(SHIP LOOSE) -	1	10	EA	5.56	5.56	
19	368036	19	II GA A36 X 4 X 8	1	10	EA	1.03	1.03	
18	361668	18	7 GA A36 X 2 X 2	90	10	EA	0.15	13.40	
17	368027	17	II GA A36 X 8 X 107 1/2	1	10	EA	29.00	29.00	
16	368026	16	II GA A36 X 14 1/8 X 98	1	10	EA	45.66	45.66	
15	368025	15	II GA A36 X 14 1/8 X 98	1	10	EA	46.67	46.67	
14	368024	14	II GA A36 X 14 1/8 X 98	1	10	EA	46.67	46.67	
13	368023	13	II GA A36 X 14 1/8 X 98	1	10	EA	46.72	46.72	
12	368022	12	II GA A36 X 27 7/16 X 107 1/2	1	10	EA	99.07	99.07	
11	050018	11	NUT 1/2-13 HEX SELF-LOCKING	78	10	EA	0.05	4.04	
10	055272	10	BOLT 1/2-13 X 2 ZINC	78	10	EA	0.15	11.94	
9	050052	9	WASHER, 1/2 FLAT, ZINC (FASTENAL # 33012)	156	10	EA	0.04	6.82	
8	364693	8	12" X 62 3/4" DOOR STRIPING	7	10	EA	0.00	0.00	
7	050015	7	NUT 3/8-16 HEX SELF-LOCK	84	10	EA	0.02	1.85	
6	055396	6	BOLT 3/8-16 X 1 3/8 HEX HD ZINC	84	10	EA	0.06	5.15	
5	360201	5	3/16 A36 PL X 2 1/2 X 83	2	10	EA	10.72	21.44	
4	368028	4	12" X 56" DOOR STRIPING	7	10	EA	0.00	0.00	
3	466874	3	TOP SECTION AMAZON ENCLOSURE	1	10	EA	2967.08	2967.08	
2	602349	2	AST-440 COMPACTOR	1	10	EA	0.00	0.00	
1	606322	1	ECD 460V RH AMAZON 2022	1	10	EA	4784.52	4784.52	
BUBBLE SEQUENCE	ITEM #	LINE #	DESCRIPTION	QTY.	OPERATION SEQ#	UOM	S	WT	TOTAL WT

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOL ON ANGLE : $\pm 1^\circ$ FRACTIONS : $\pm 1/16"$ DECIMALS : $.X: \pm .03"$.XX: $\pm .01"$, .XXX: $\pm .005"$	DRAWN BY LHK.	APPROVED BY DO	DATE 02-07-2022	SURFACES : \checkmark	TITLE: INSTALLATION OF AST-440 WITH FULL ENCLOSURE AND ELECTRIC DUMPER FOR AMAZON			
THIRD ANGLE PROJECTION					MATERIAL: SEE BOM			
	FINISH: NONE	SIZE B	STATE: Unreleased	REV -	DWG NO.: 606391			
		SCALE: 1:80			SHEET: 1 OF 16			

STEP 1:
OFF LOAD ALL EQUIPMENT AND INVENTORY PER THE BILL OF LADING.

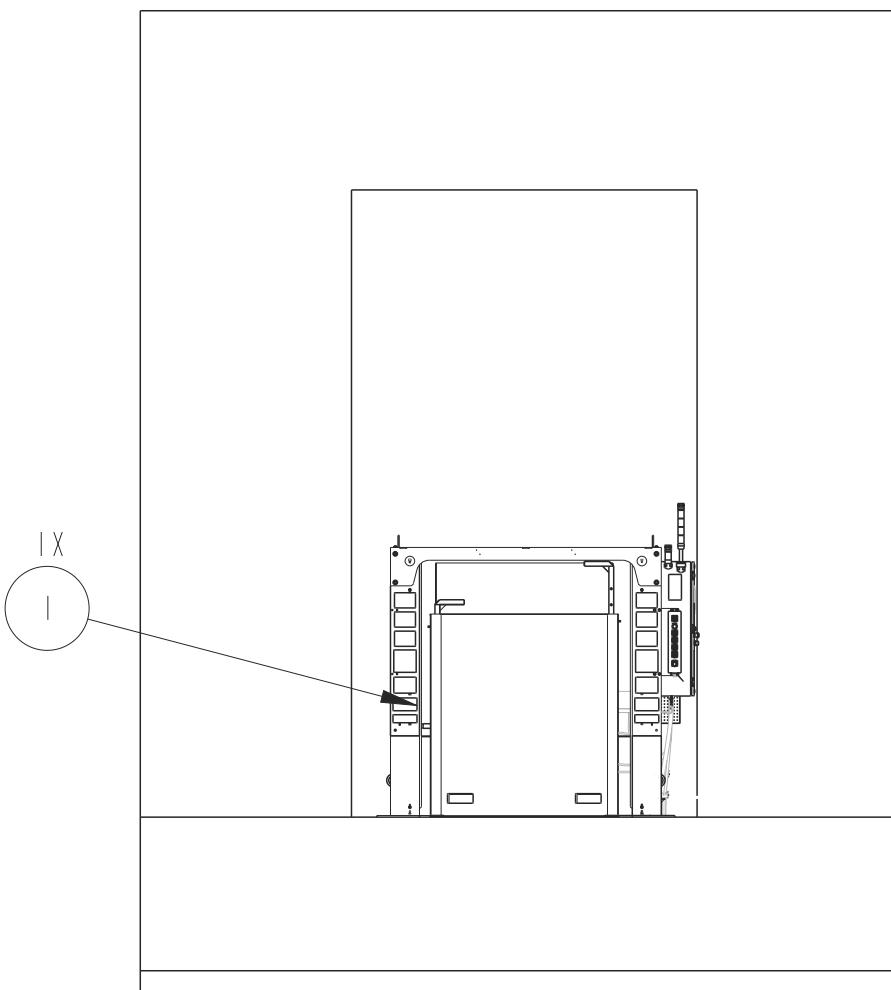


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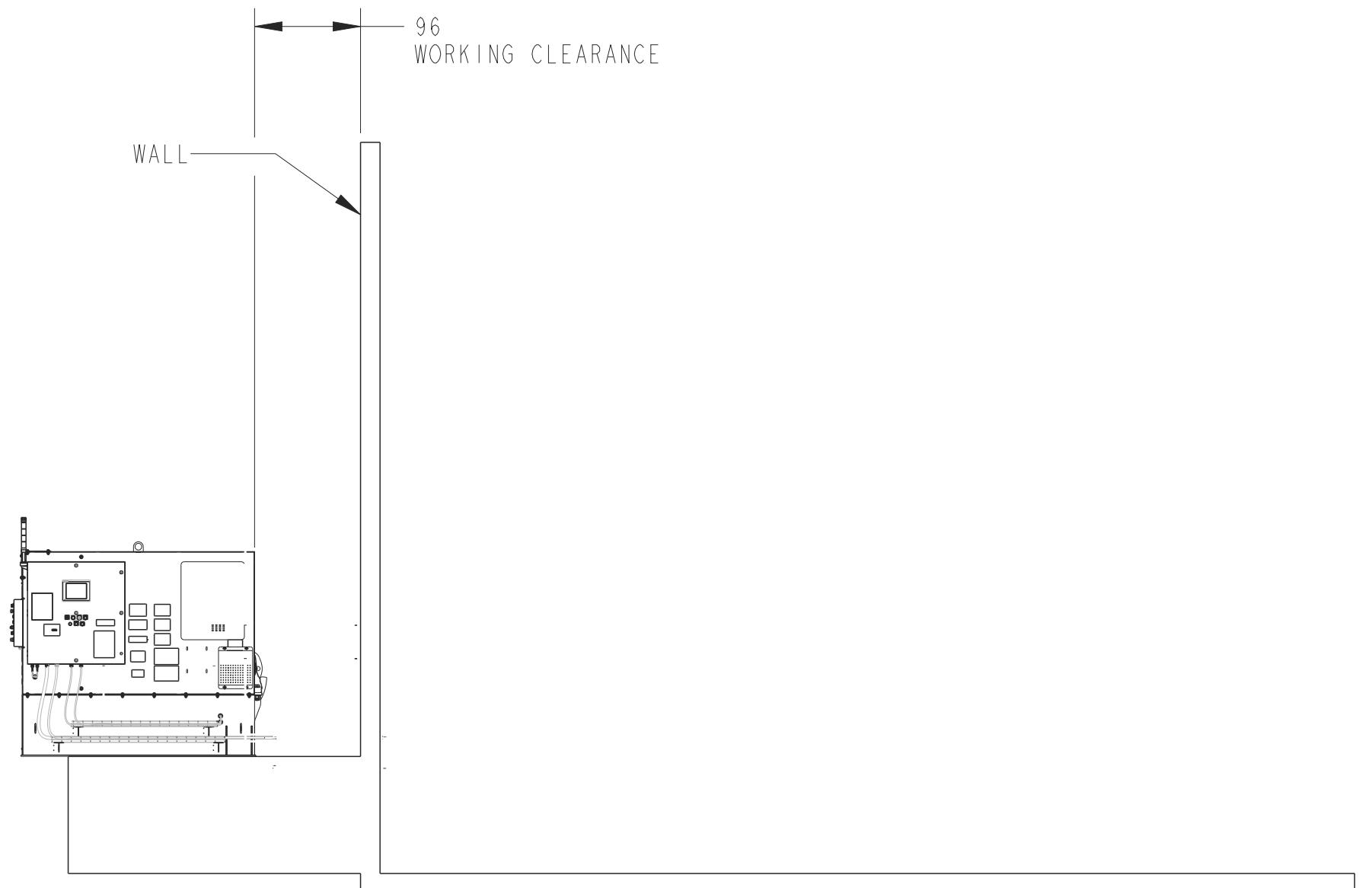
MARATHON®
A DOVER COMPANY

SIZE	STATE:	DWG NO.: 606391	REV
B	Unreleased		-
SCALE: 1:52		SHEET: 2 OF 16	

STEP 2:
SET DUMPER IN BUILDING. ENSURE THE DUMPER IS PUSHED FAR ENOUGH TO LEAVE ENOUGH WORKING ROOM TO INSTALL THE ENCLOSURE FLASHING.



FRONT VIEW



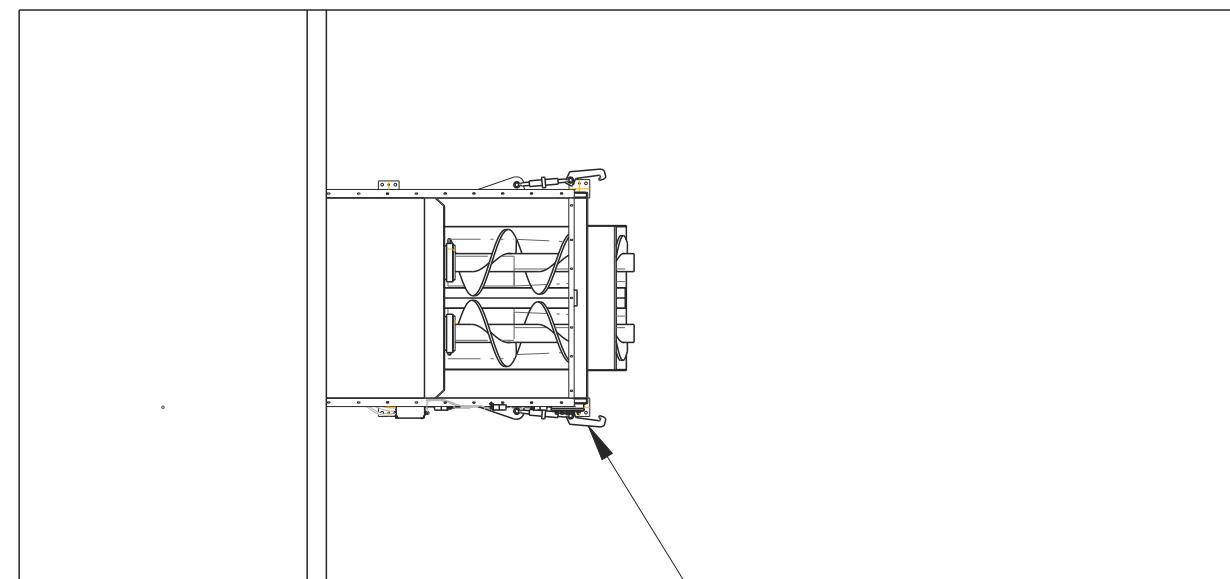
SIDE VIEW

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SIZE	STATE:	DWG NO.: 606391	REV
B	Unreleased		-
SCALE: 1:60			SHEET: 3 OF 16

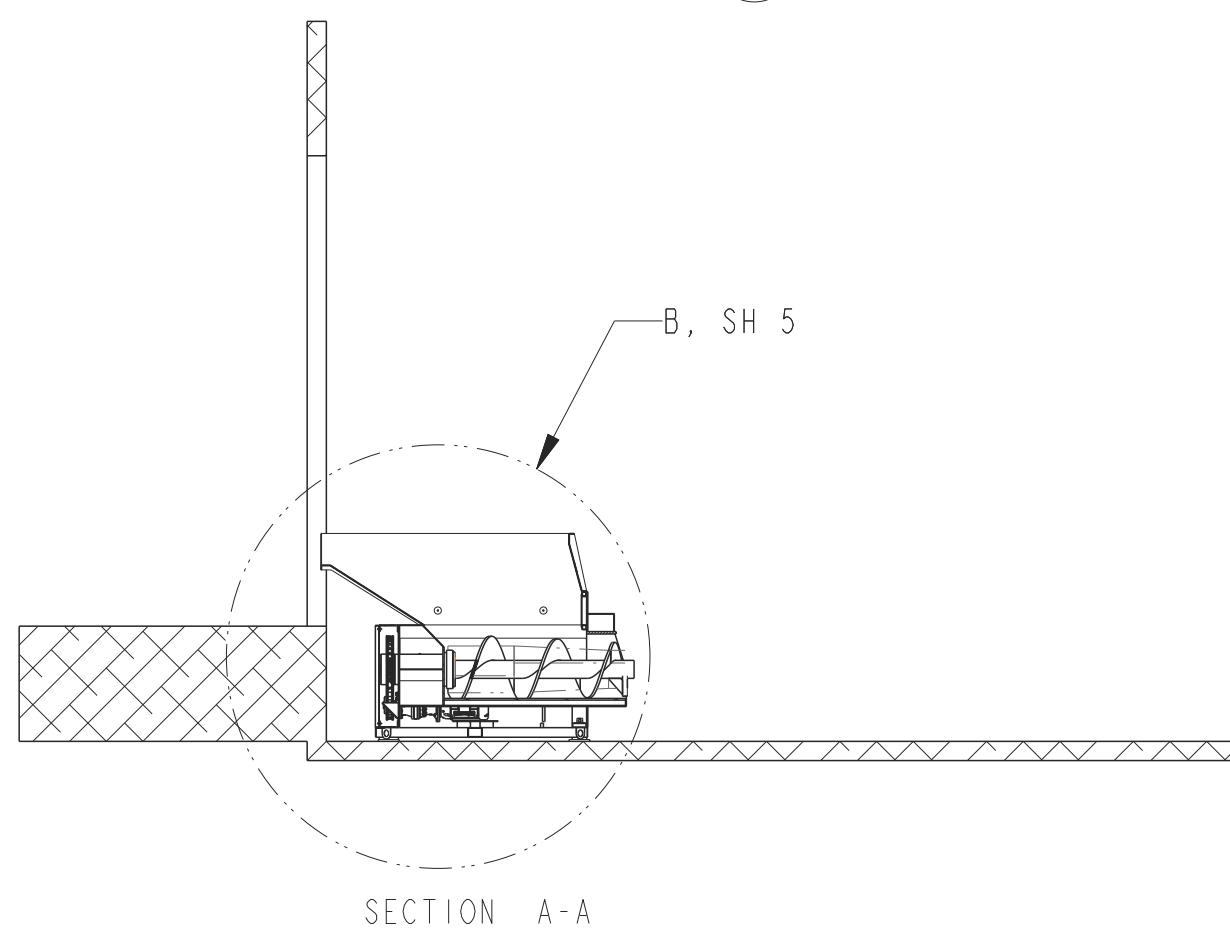
STEP 3:
SET AND ANCHOR AUGER COMPACTOR.



TOP VIEW

IX

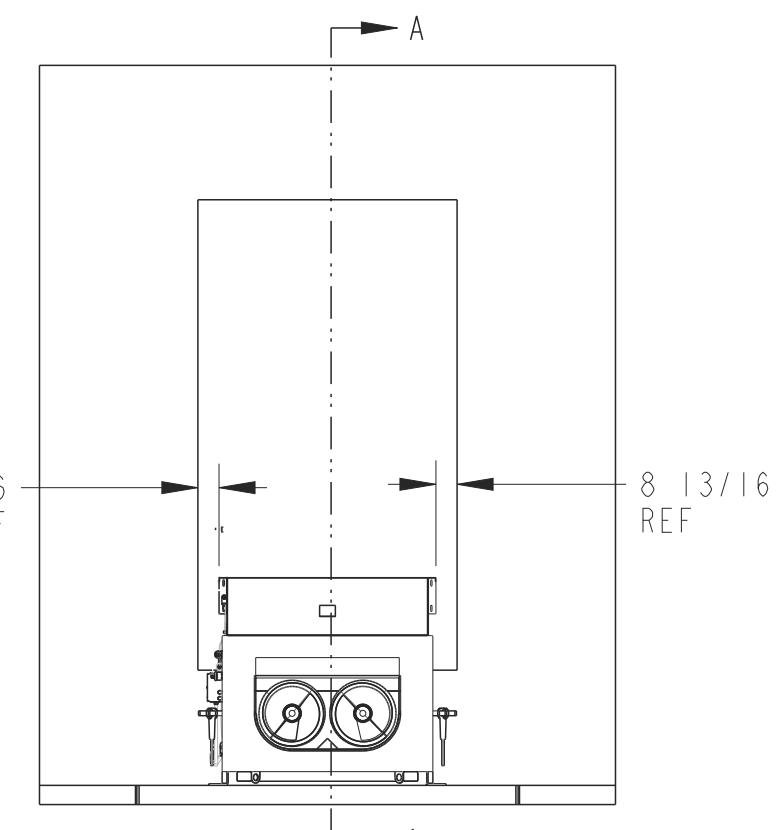
2



SECTION A-A

DUMPER HIDDEN FOR CLARITY

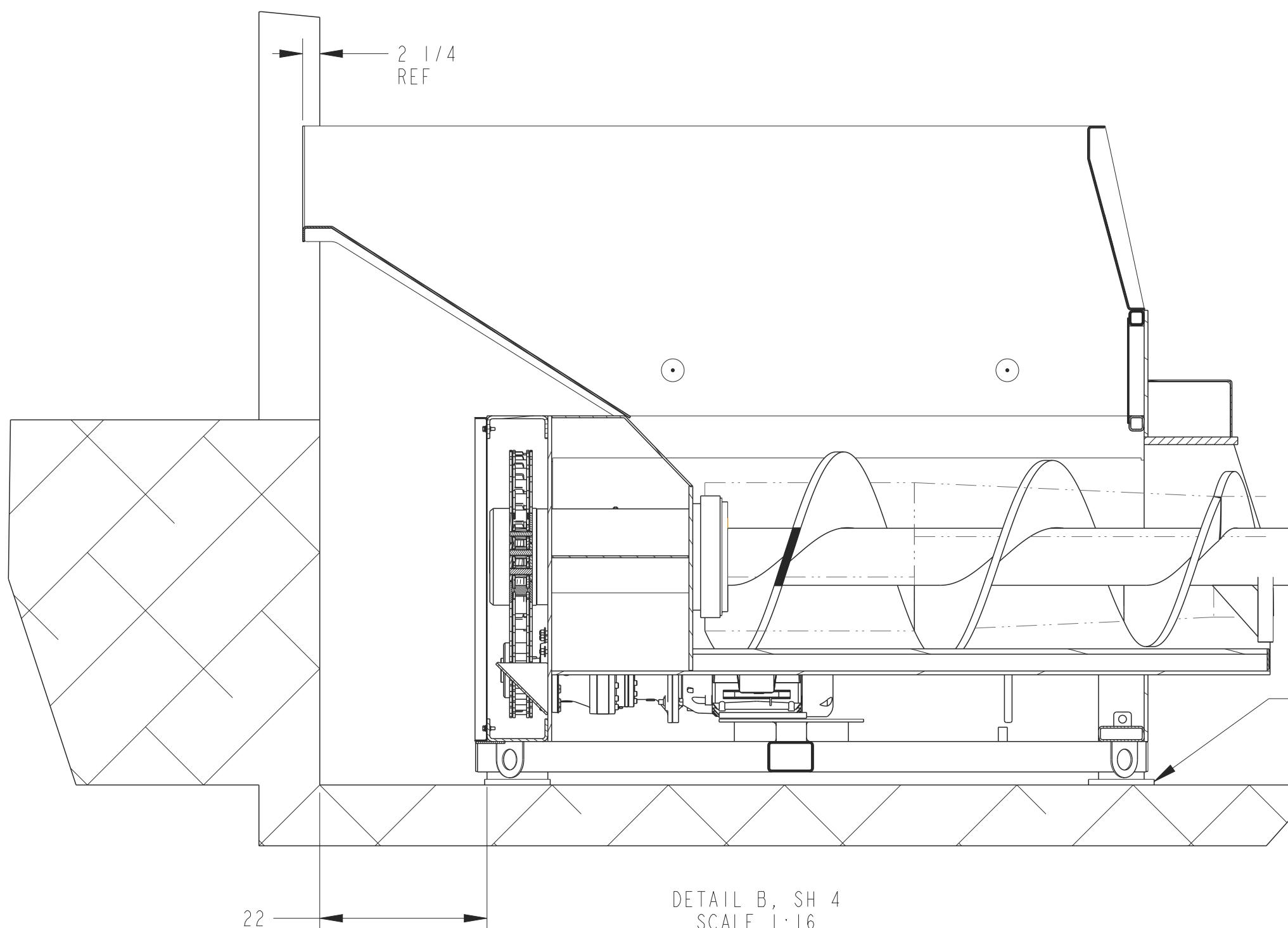
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REAR VIEW

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A DOVER COMPANY

SIZE	STATE:	DWG NO.: 606391	REV
B	Unreleased		-
SCALE: 1:80			SHEET: 4 OF 16



MEASURED FROM EXTERIOR WALL
TO THE REAR LEGS OF THE COMPACTOR

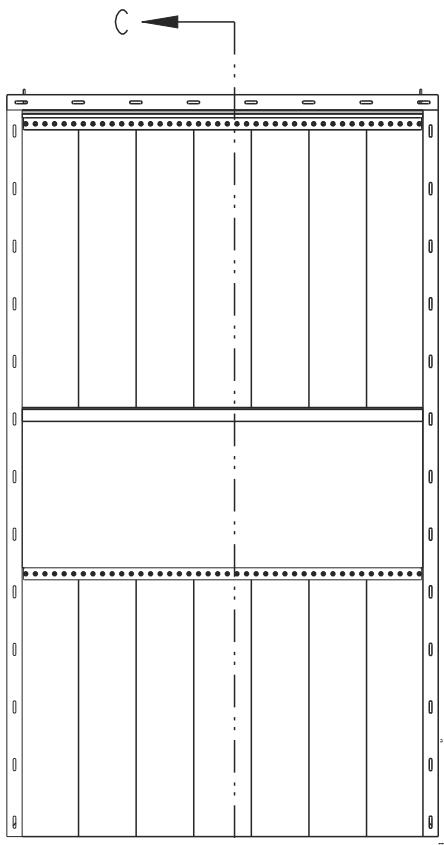
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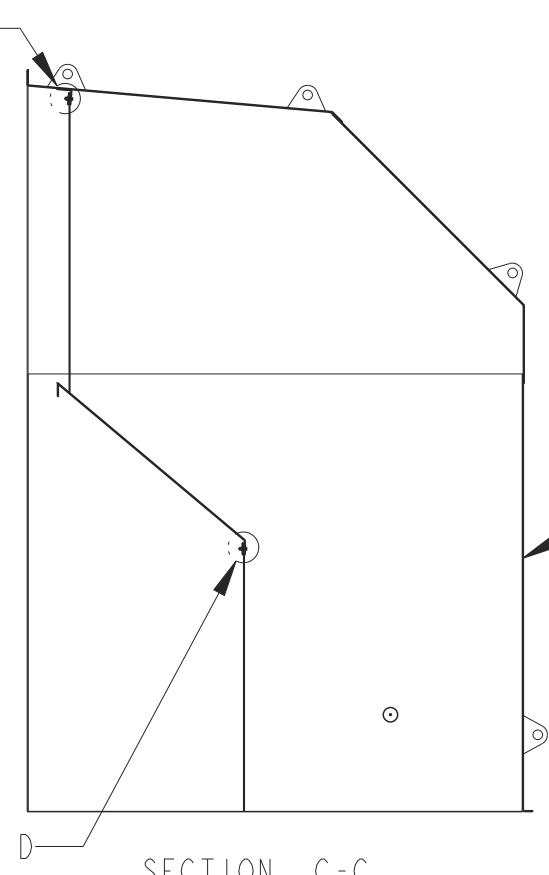
SIZE	STATE:	DWG NO.: 606391	REV
B	Unreleased		-
SCALE: 1:100		SHEET: 5 OF 16	

STEP 4:
INSTALL PLASTIC STRIPS INSIDE OF TOP SECTION OF ENCLOSURE.

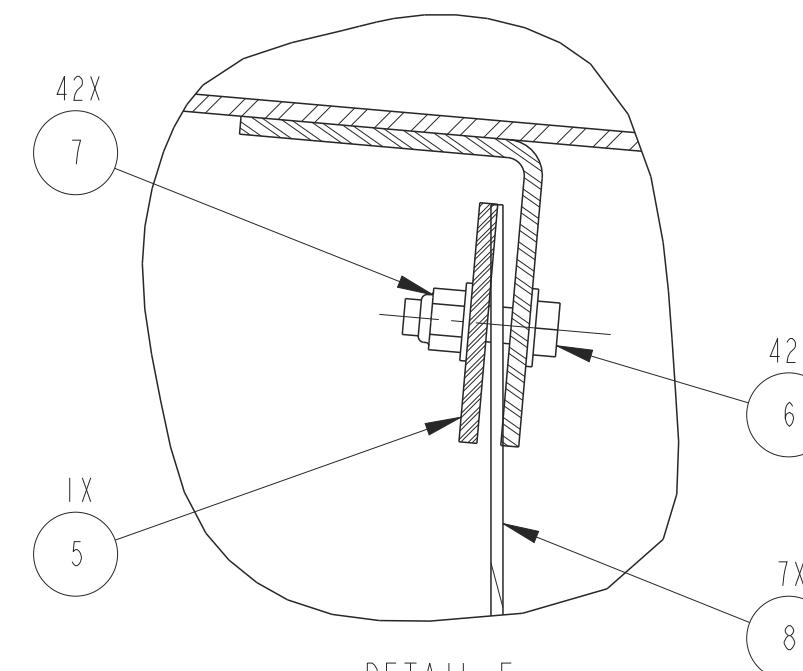
ENCLOSURE ASSEMBLY DETAILS



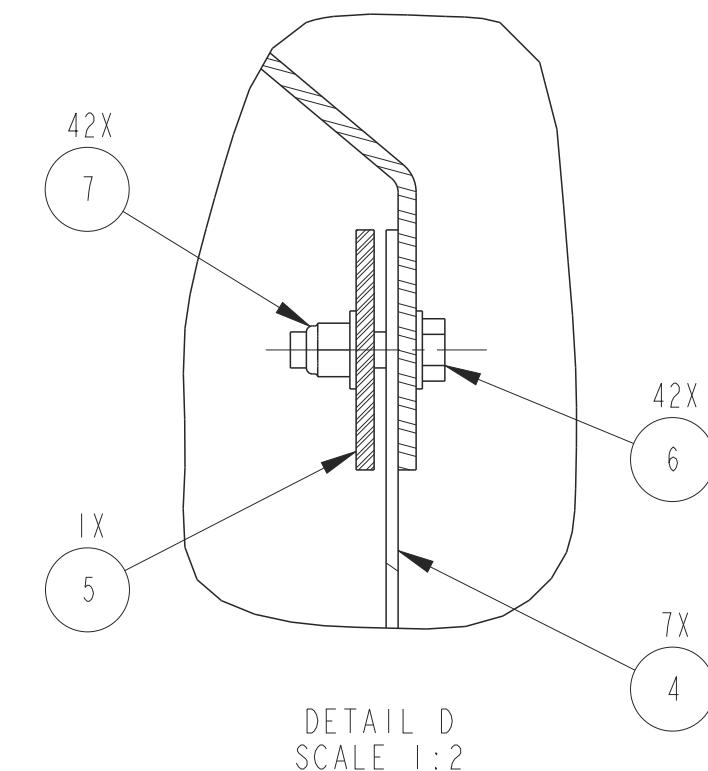
FRONT VIEW



SECTION C-C



DETAIL E
SCALE 1:2



DETAIL D
SCALE 1:2

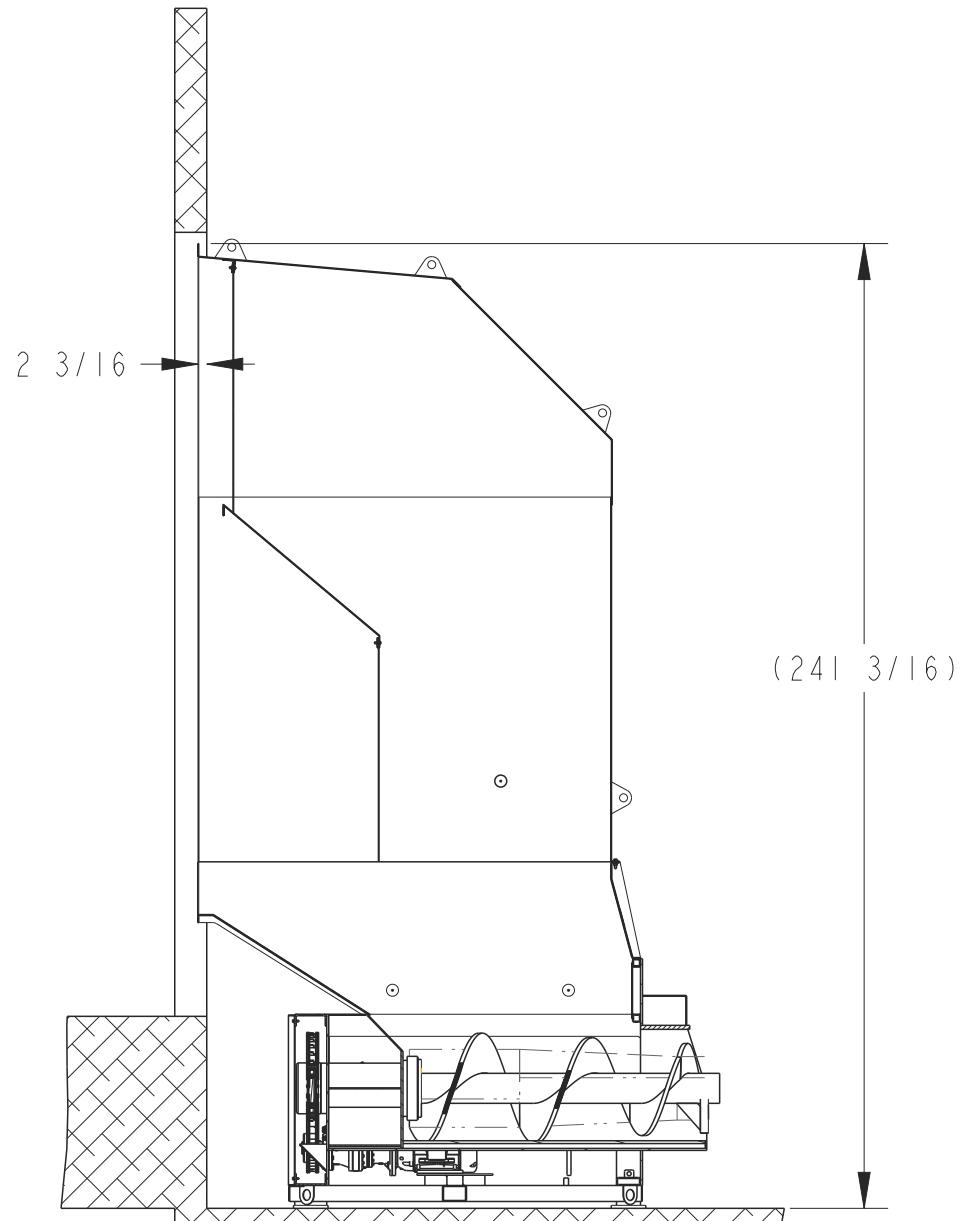
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SIZE	STATE:	DWG NO.: 606391	REV
B	Unreleased		-
SCALE: 1:40			SHEET: 6 OF 16
			1

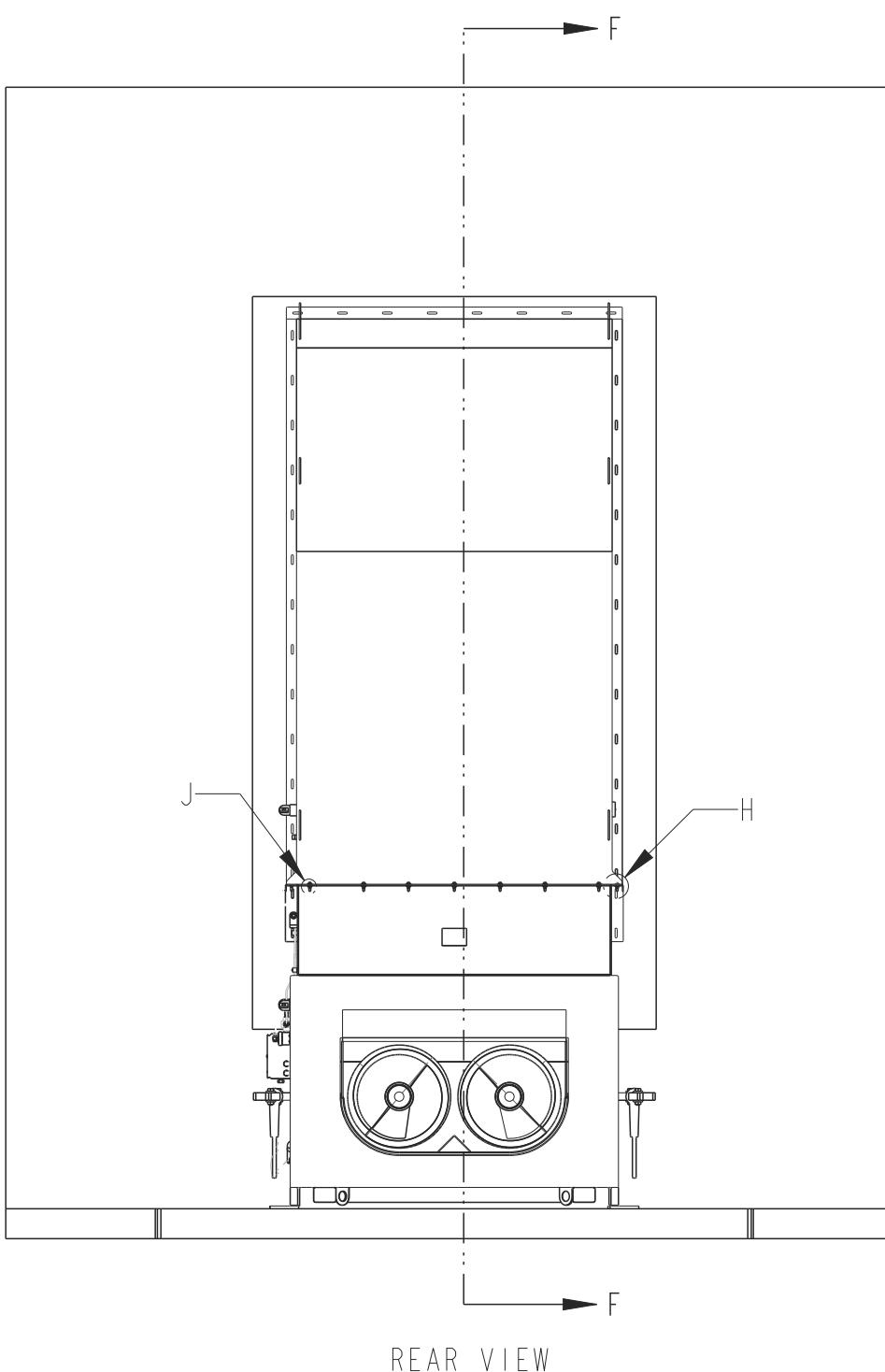
STEP 5:
INSTALL TOP SECTION OF ENCLOSURE ON AUGER COMPACTOR.

B

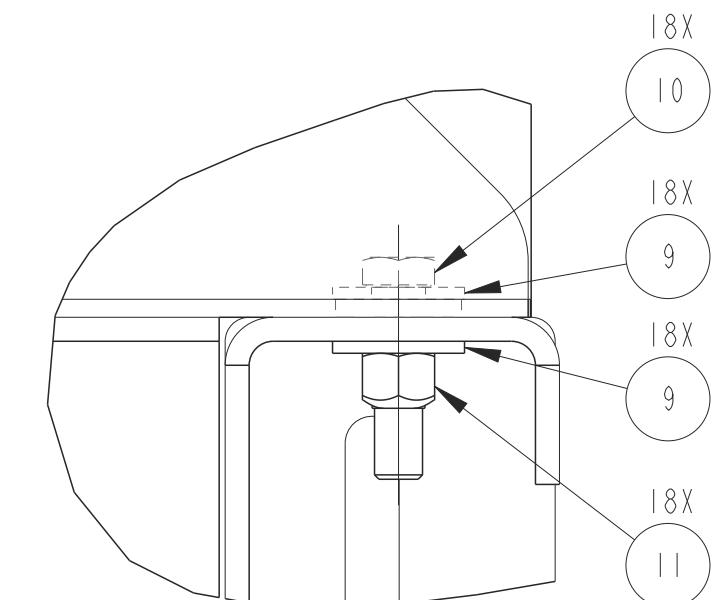
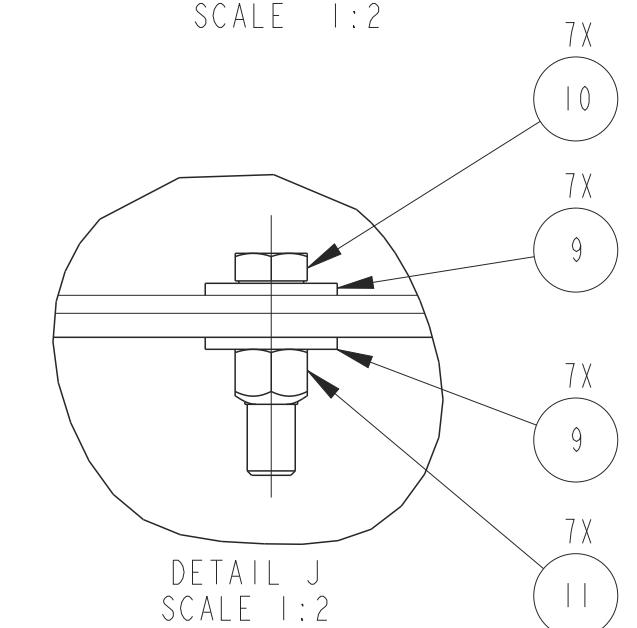


SECTION F-F

DUMPER HIDDEN FOR CLARITY



REAR VIEW

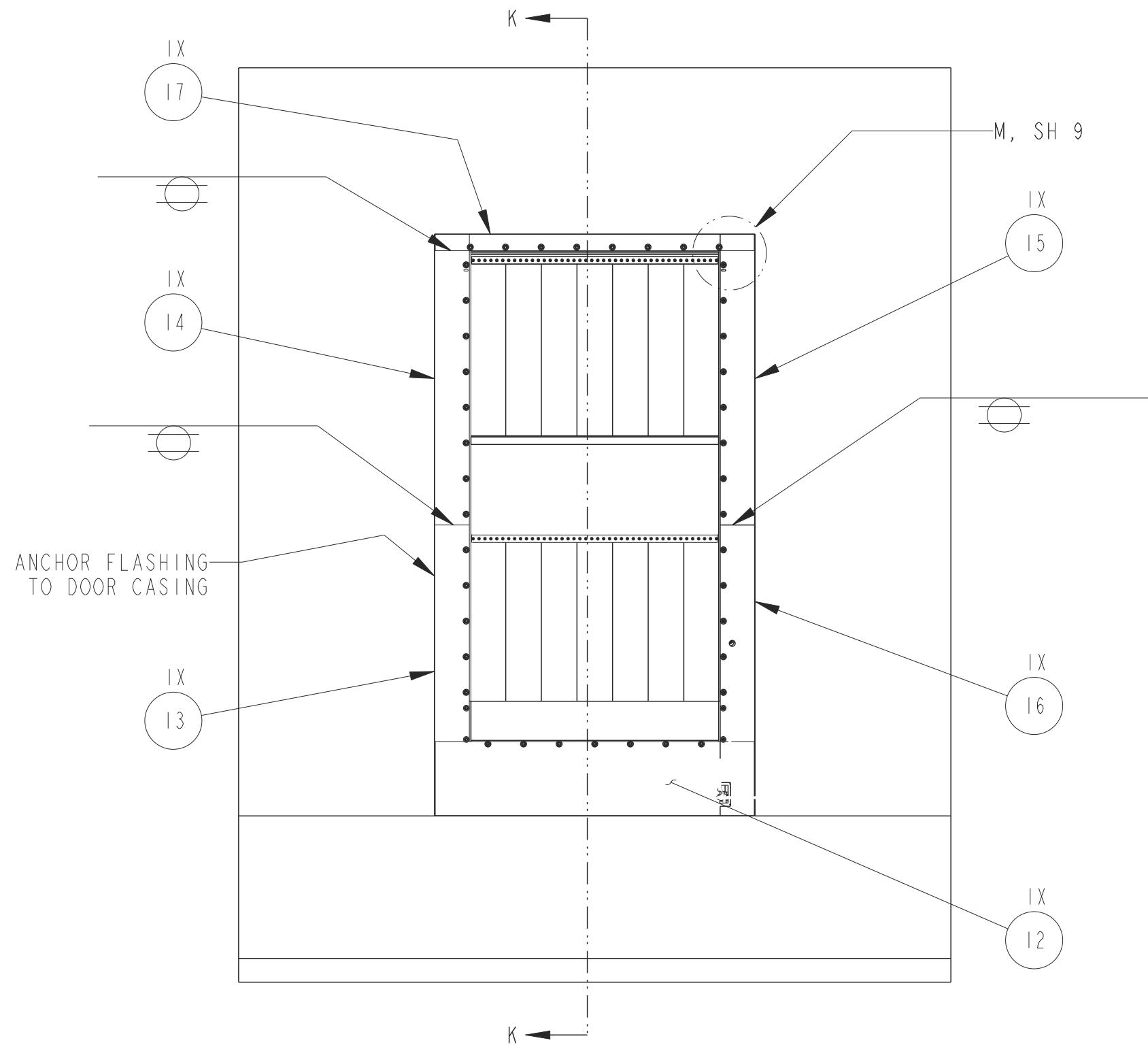
DETAIL H
SCALE 1:2DETAIL J
SCALE 1:2

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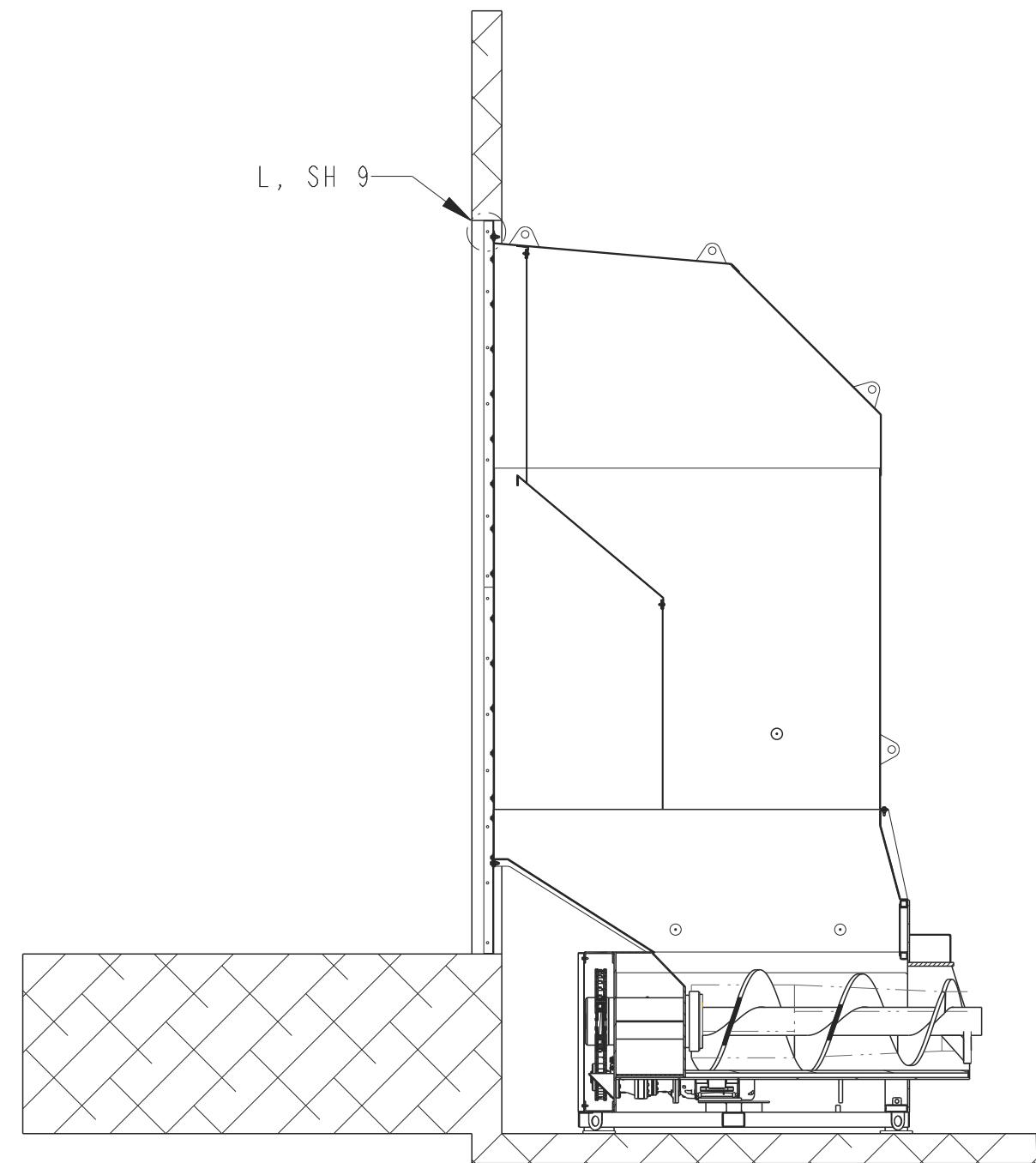
MARATHON®
A DOVER COMPANY

SIZE	STATE:	DWG NO.: 606391	REV
B	Unreleased		-
SCALE: 1:48			SHEET: 7 OF 16

STEP 6:
INSTALL ENCLOSURE FLASHING AND APPLY SEALANT BEFORE ANCHORING TO DOOR CASING.



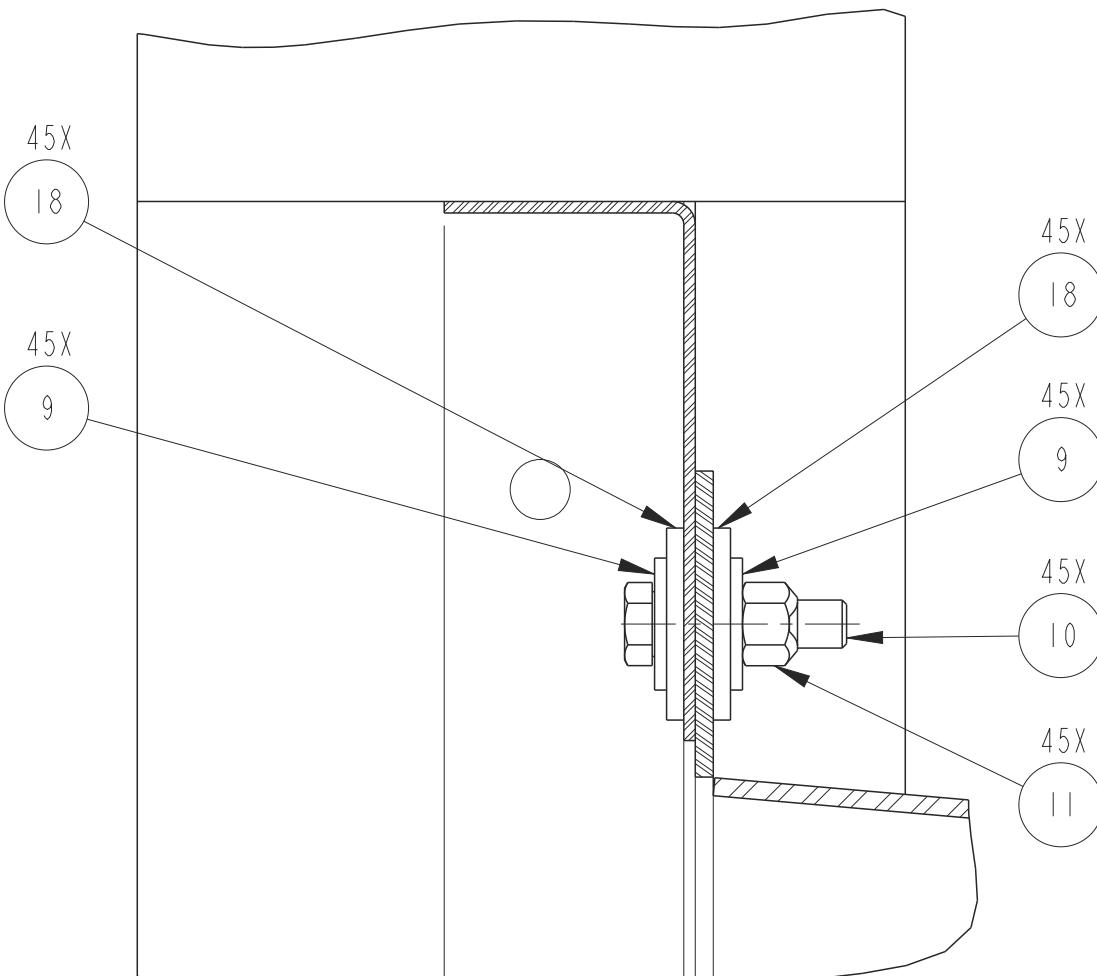
DUMPER HIDDEN FOR CLARITY



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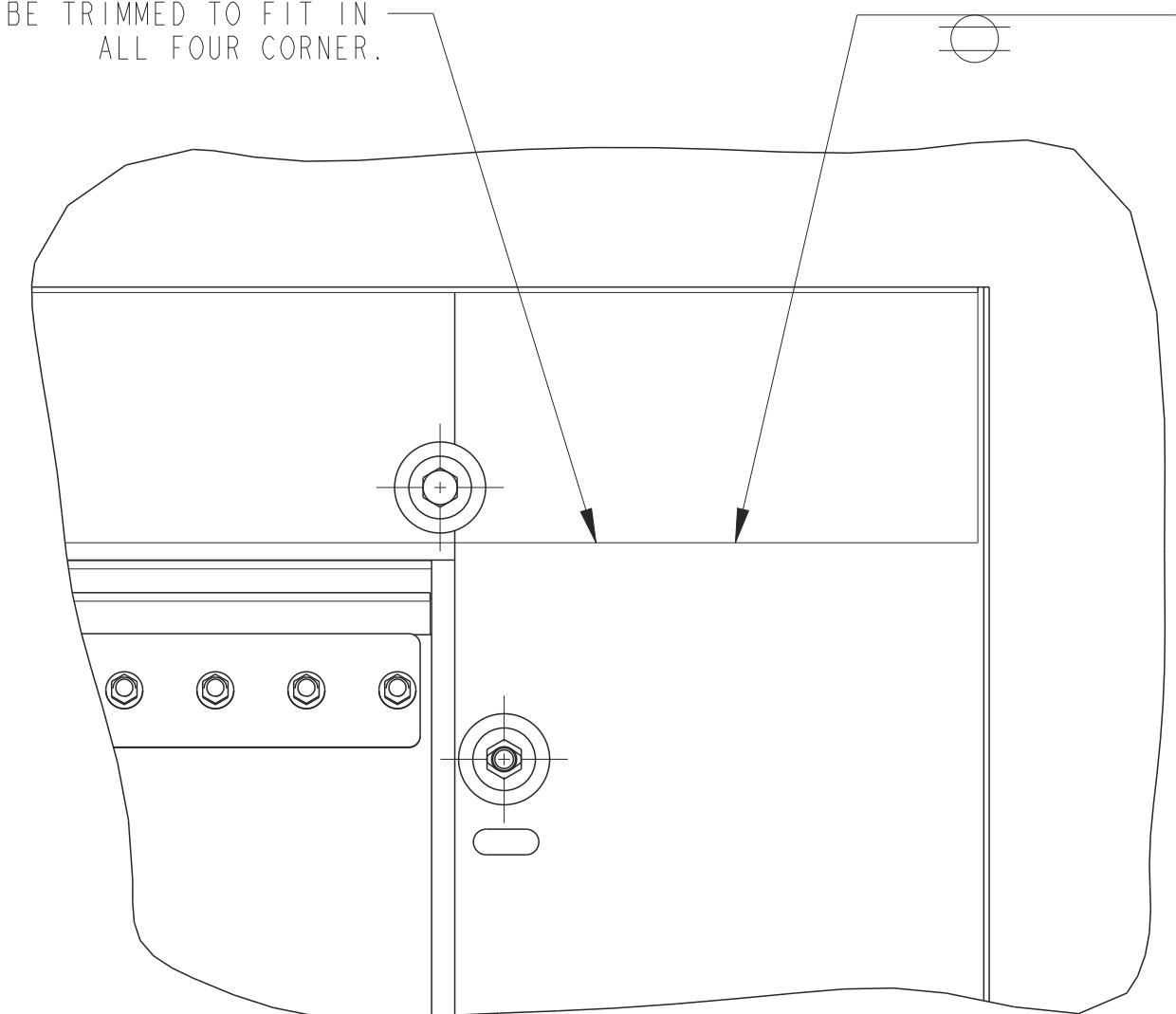
MARATHON®
A DOVER COMPANY

SIZE	STATE:	DWG NO.: 606391	REV
B	Unreleased		-
SCALE: 1:44			SHEET: 8 OF 16



DETAIL L, SH 9
SCALE 1:2

FLASHING MUST BE TRIMMED TO FIT IN
ALL FOUR CORNER.



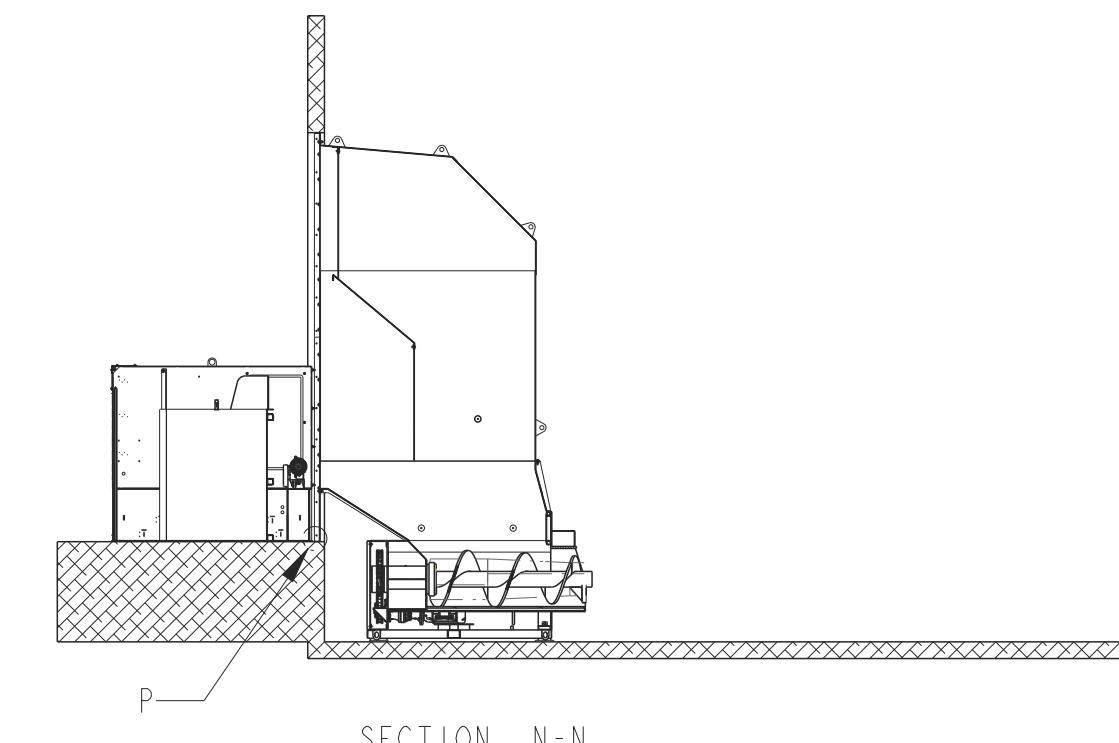
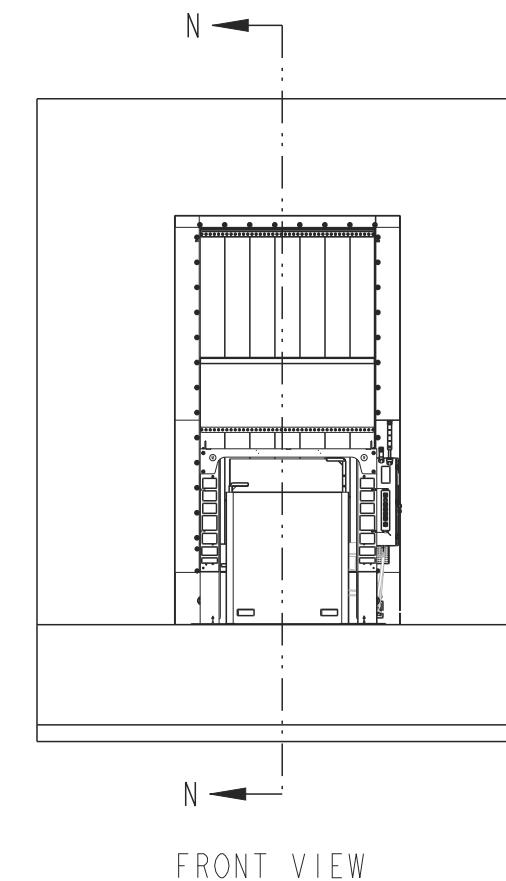
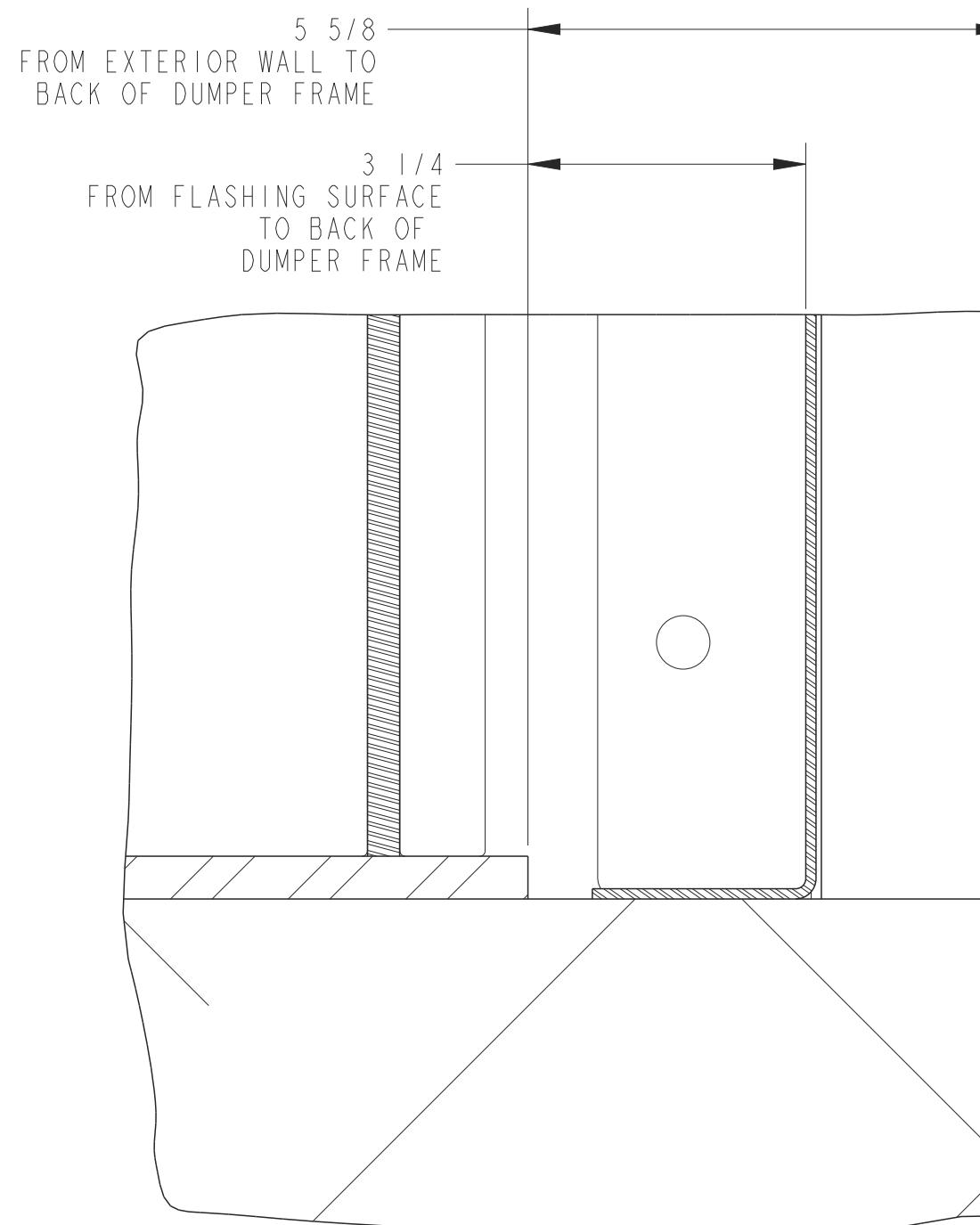
DETAIL M, SH 9
SCALE 1:4

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SIZE	STATE:	DWG NO.: 606391	REV
B	Unreleased		-
SCALE: 1:44			SHEET: 9 OF 16

STEP 7:
SET AND ANCHOR DUMPER.

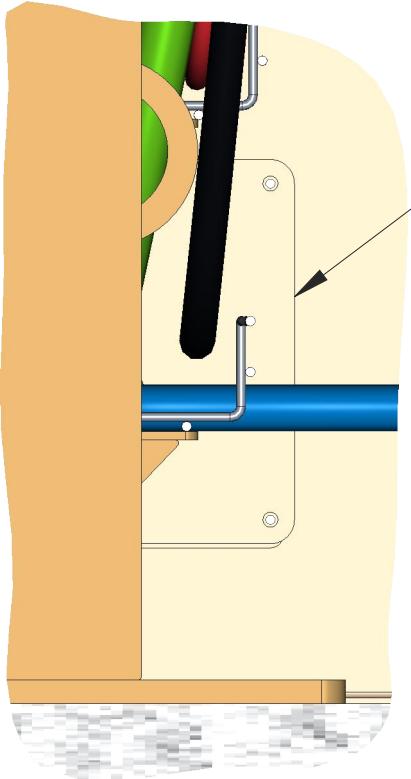
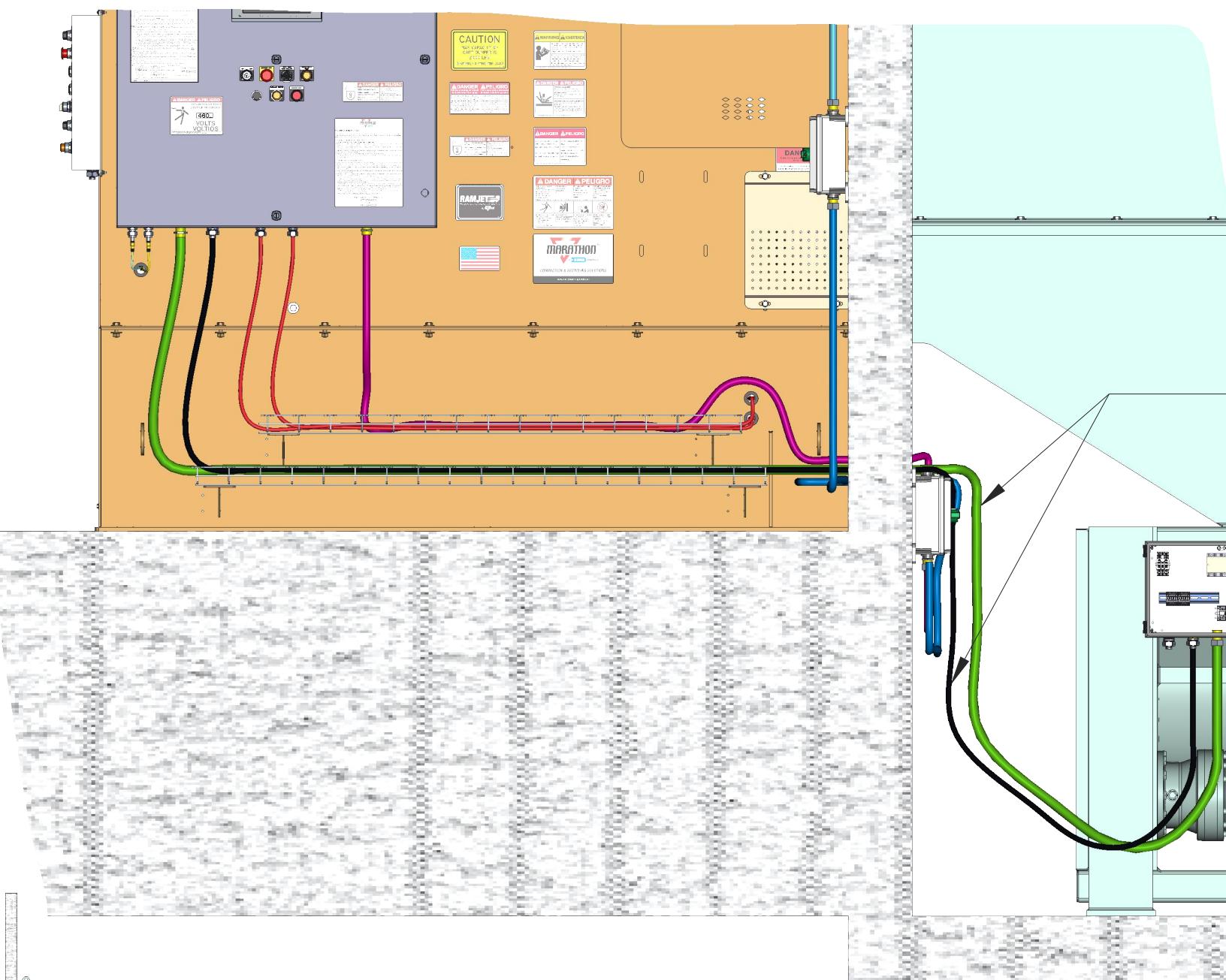
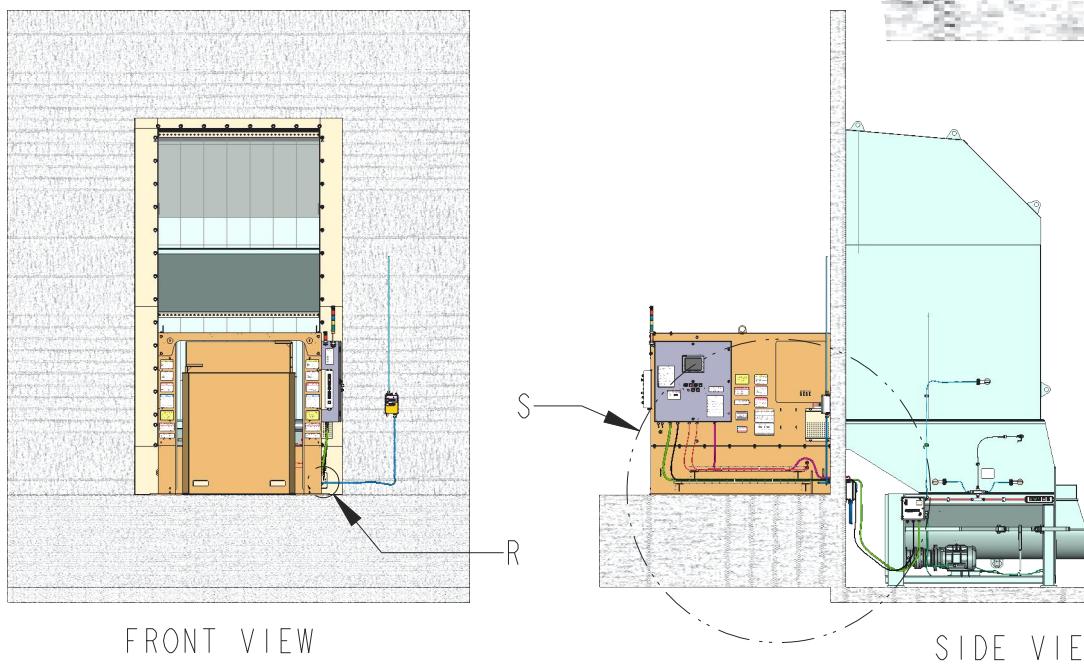


DETAIL P
SCALE 1:2

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SIZE	STATE:	DWG NO.: 606391	REV
B	Unreleased		-
SCALE: 1:92		SHEET: 10 OF 16	

STEP 8:
ELECTRICAL CONNECTION DETAILS.DETAIL R
SCALE 1:4DETAIL S
SCALE 1:18

FRONT VIEW

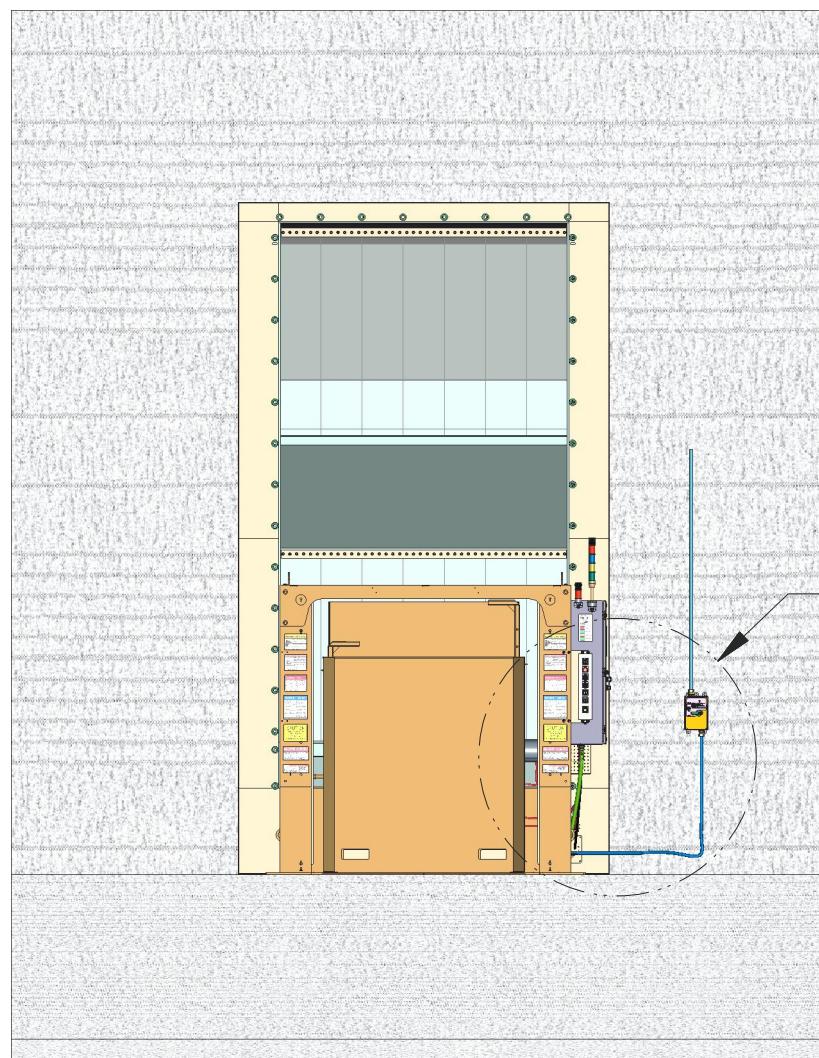
SIDE VIEW

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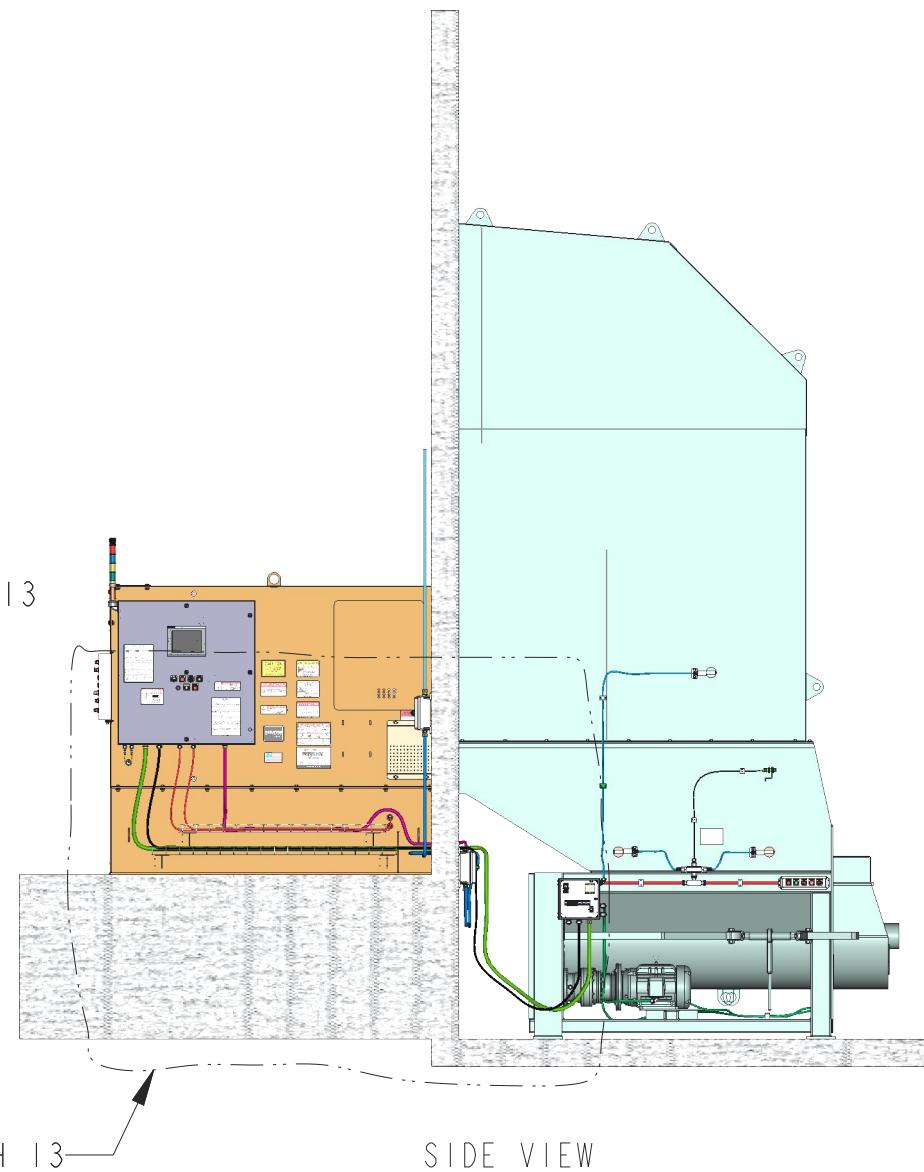
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SIZE: B	STATE: Unreleased	DWG NO.: 606391	REV: -
SCALE: 1:100			SHEET: 11 OF 16

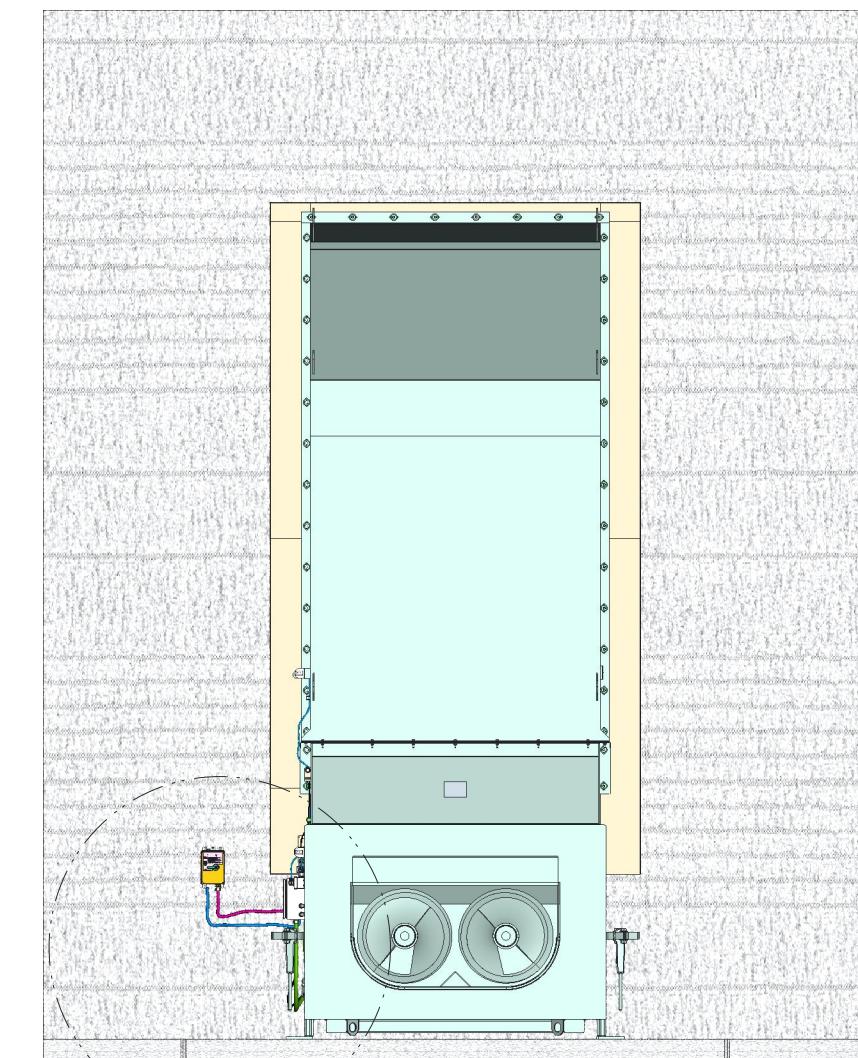
STEP 9:
DISCONNECT AND ELECTRICAL CONNECTION DETAILS .



FRONT VIEW



SIDE VIEW

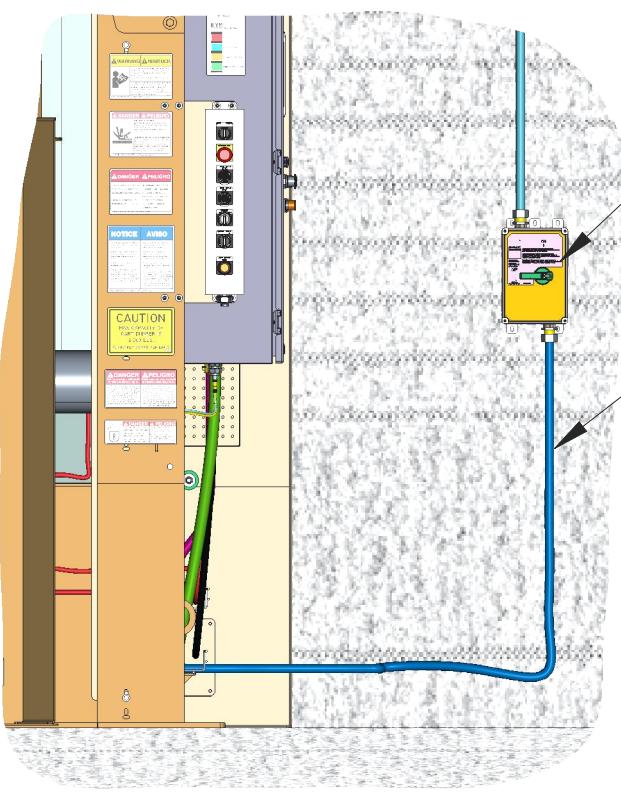


REAR VIEW

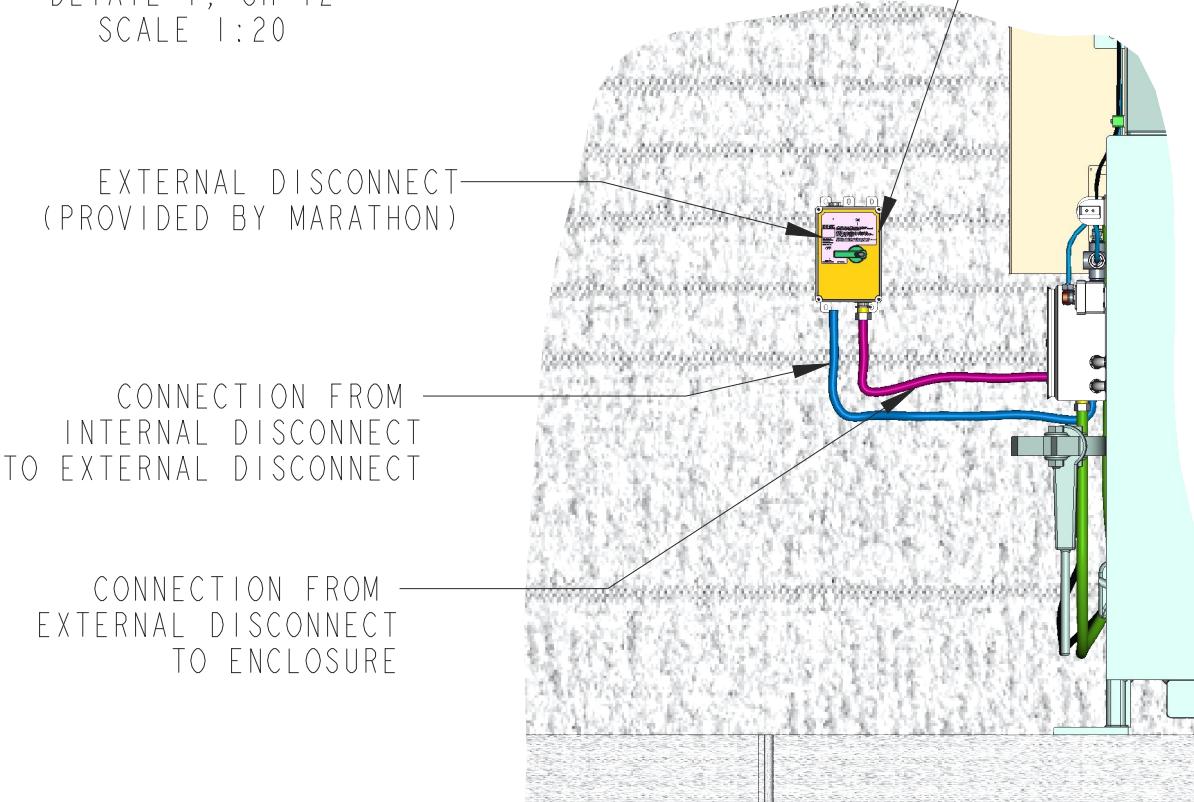
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SIZE: B	STATE: Unreleased	DWG NO.: 606391	REV: -
SCALE: 1:56		SHEET: 12 OF 16	

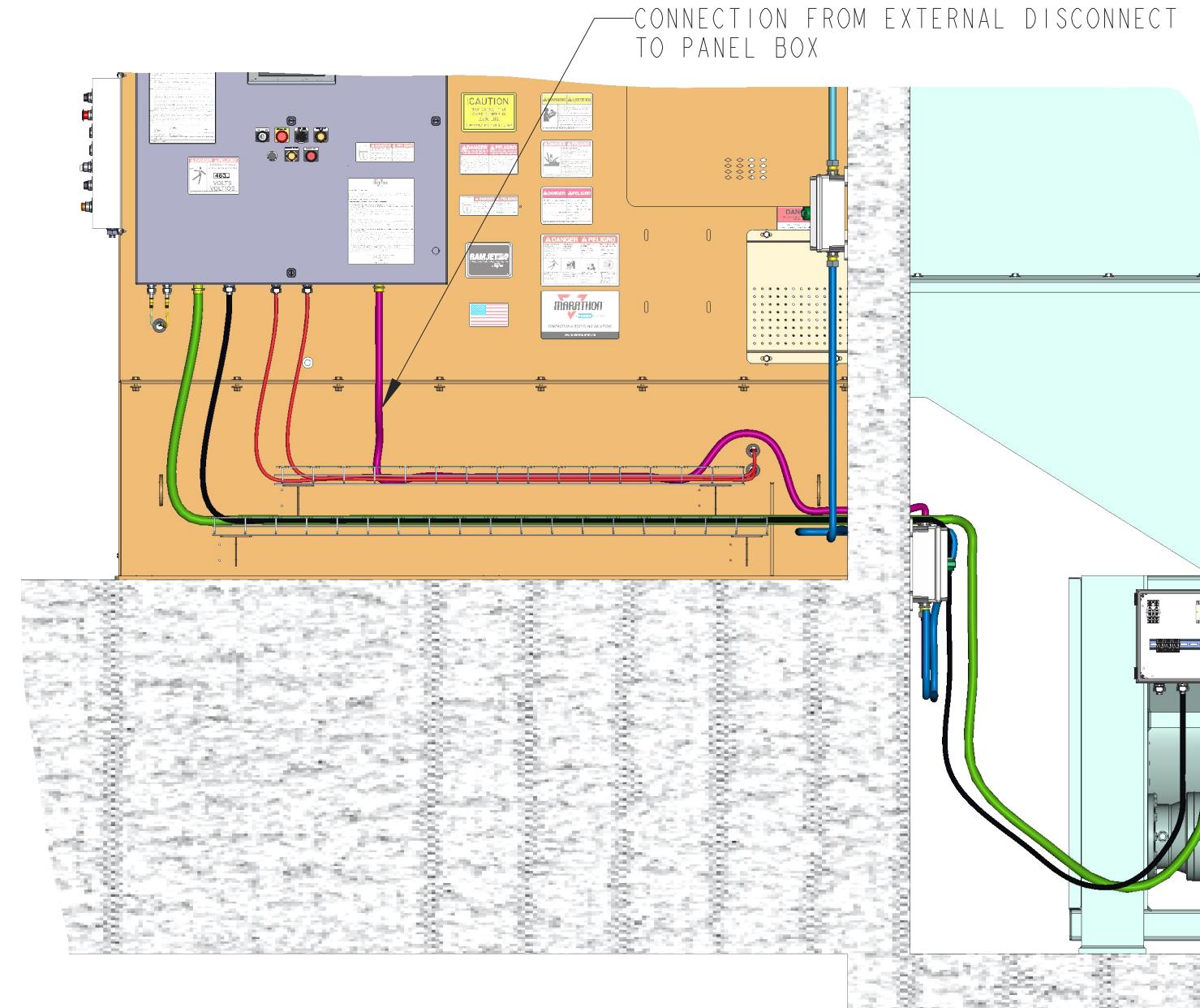


DETAIL T, SH 12
SCALE 1:20



DETAIL V, SH 12
SCALE 1:20

NOTE :
CONNECTION TO BE MADE BY INSTALLER.



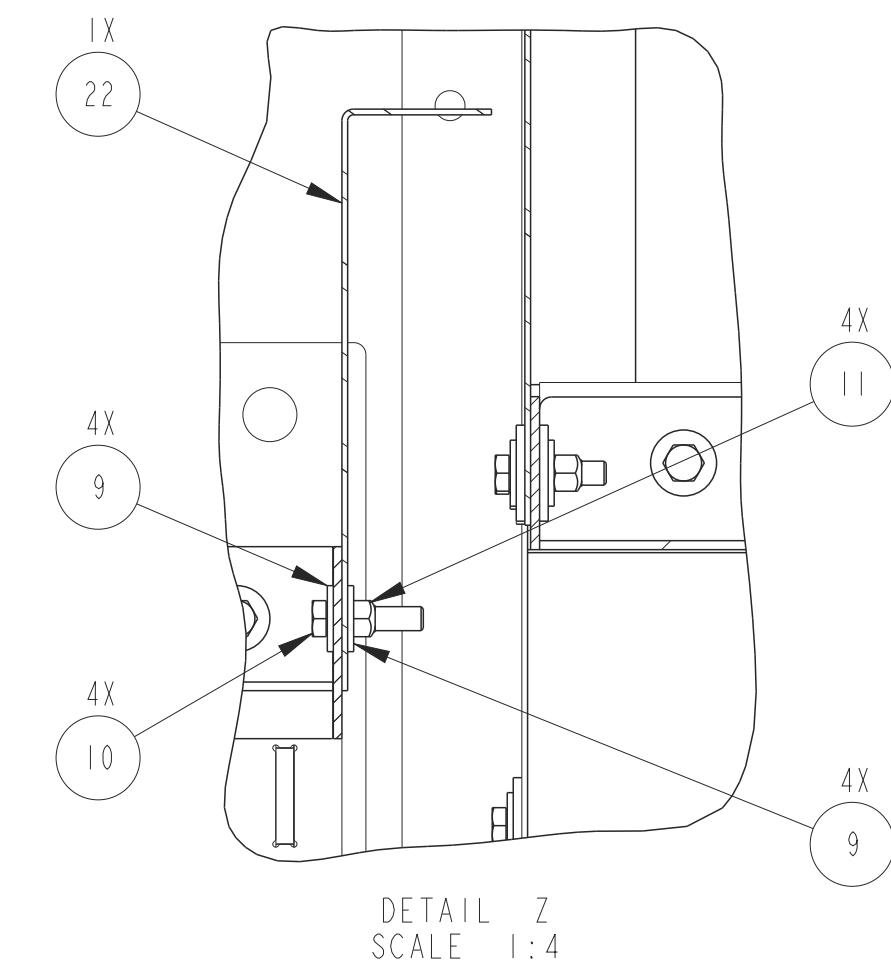
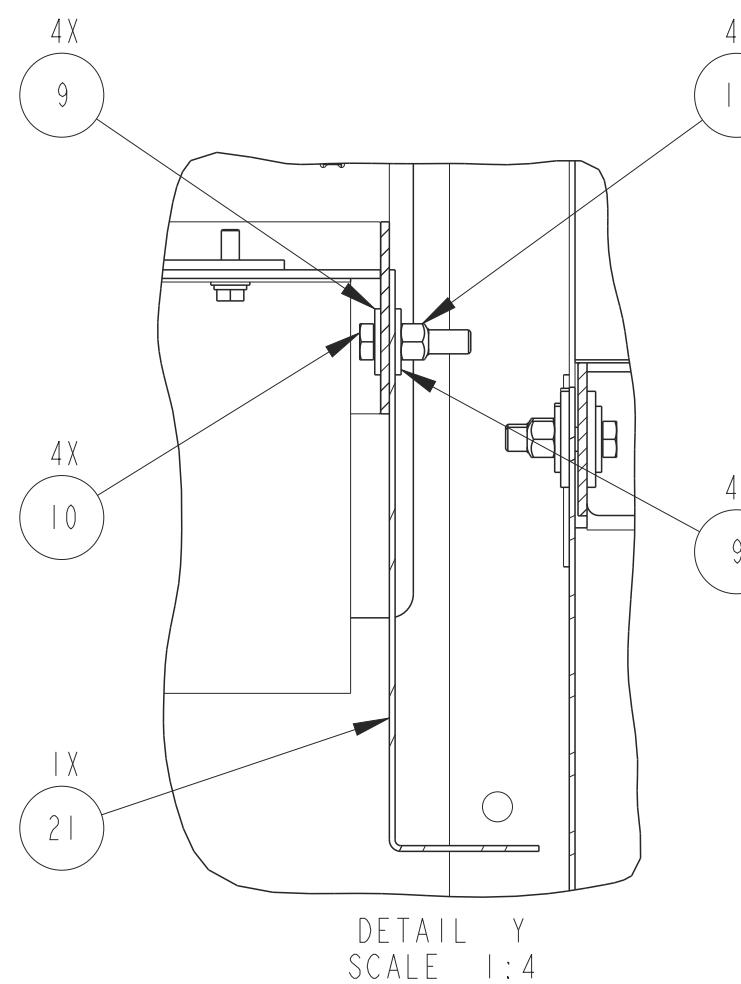
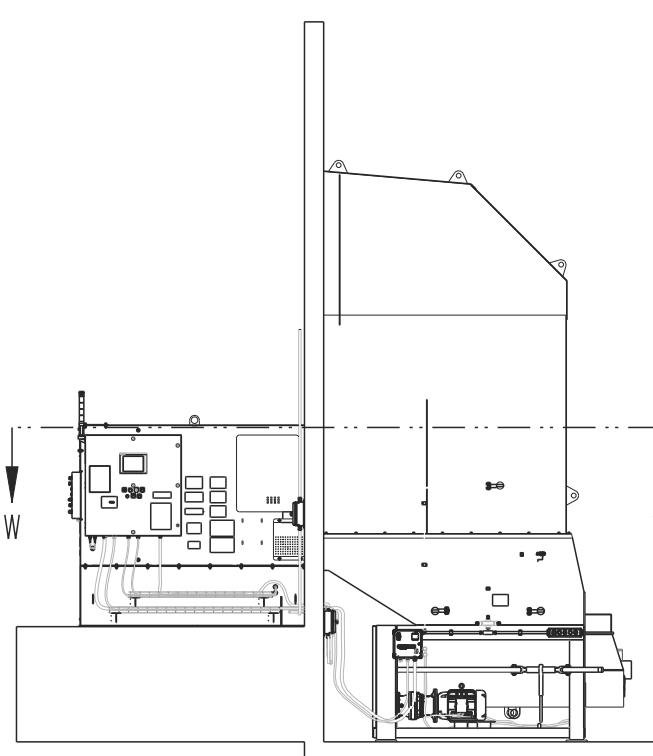
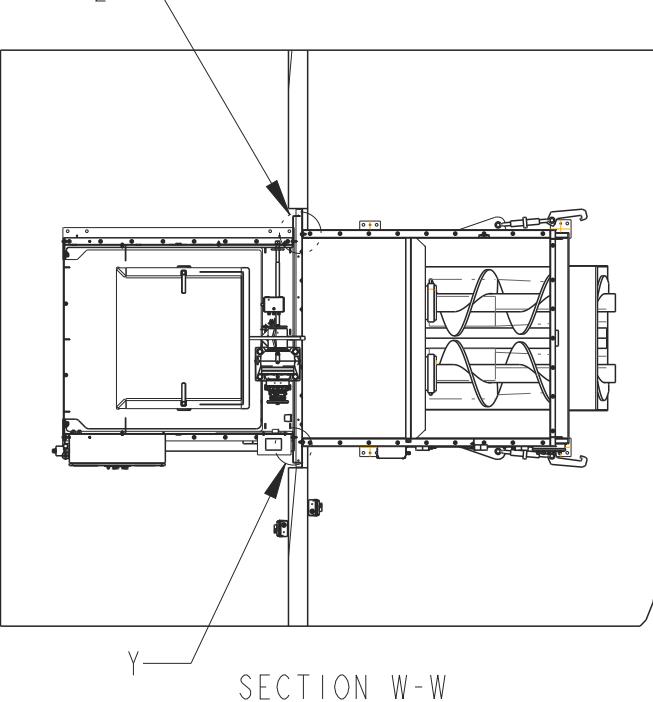
DETAIL U, SH 12
SCALE 1:20

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SIZE	STATE:	DWG NO.: 606391	REV
B	Unreleased		-
SCALE: 1:100			SHEET: 13 OF 16

STEP 10:
INSTALL DUMPER FLASHING.

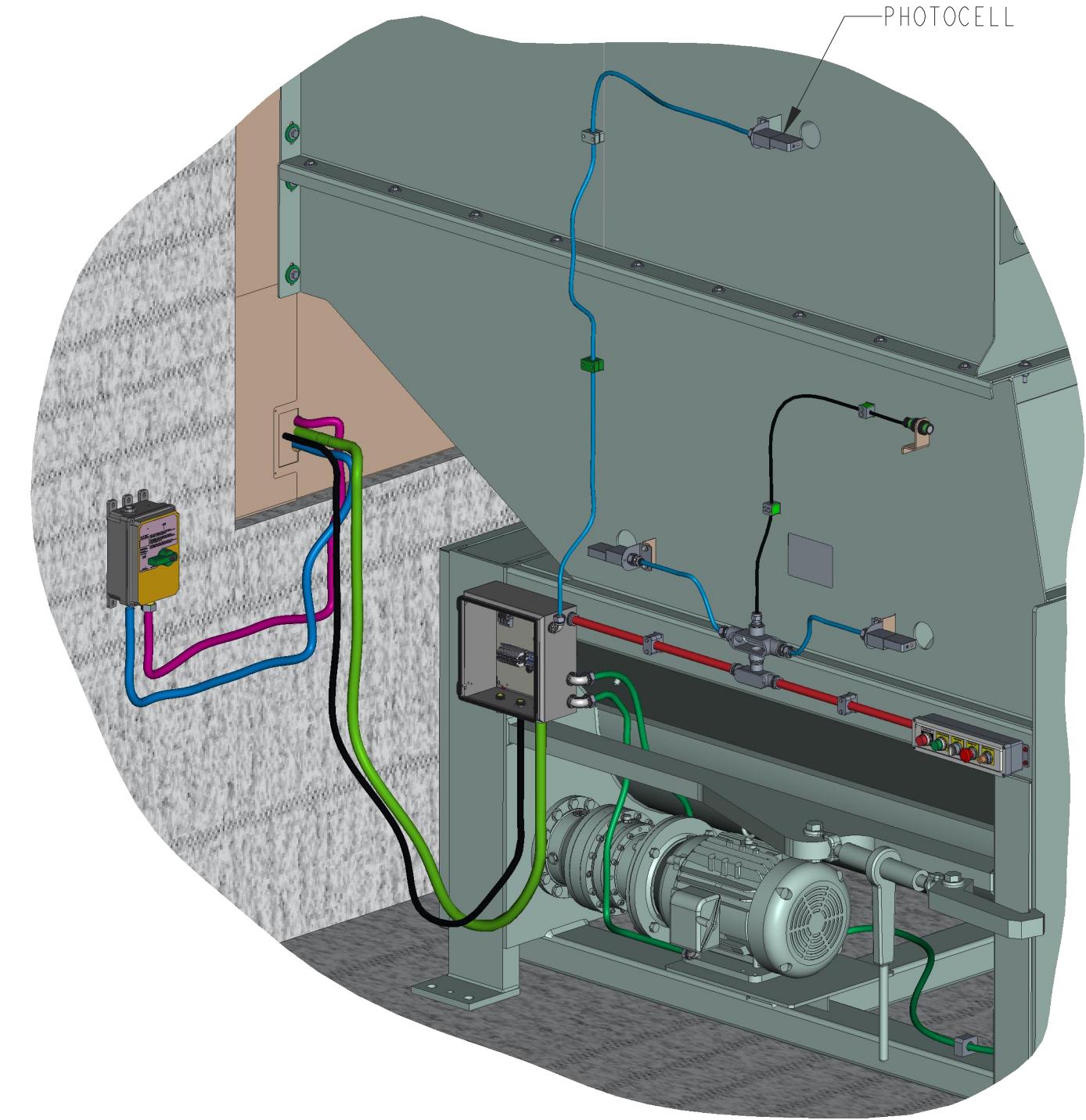
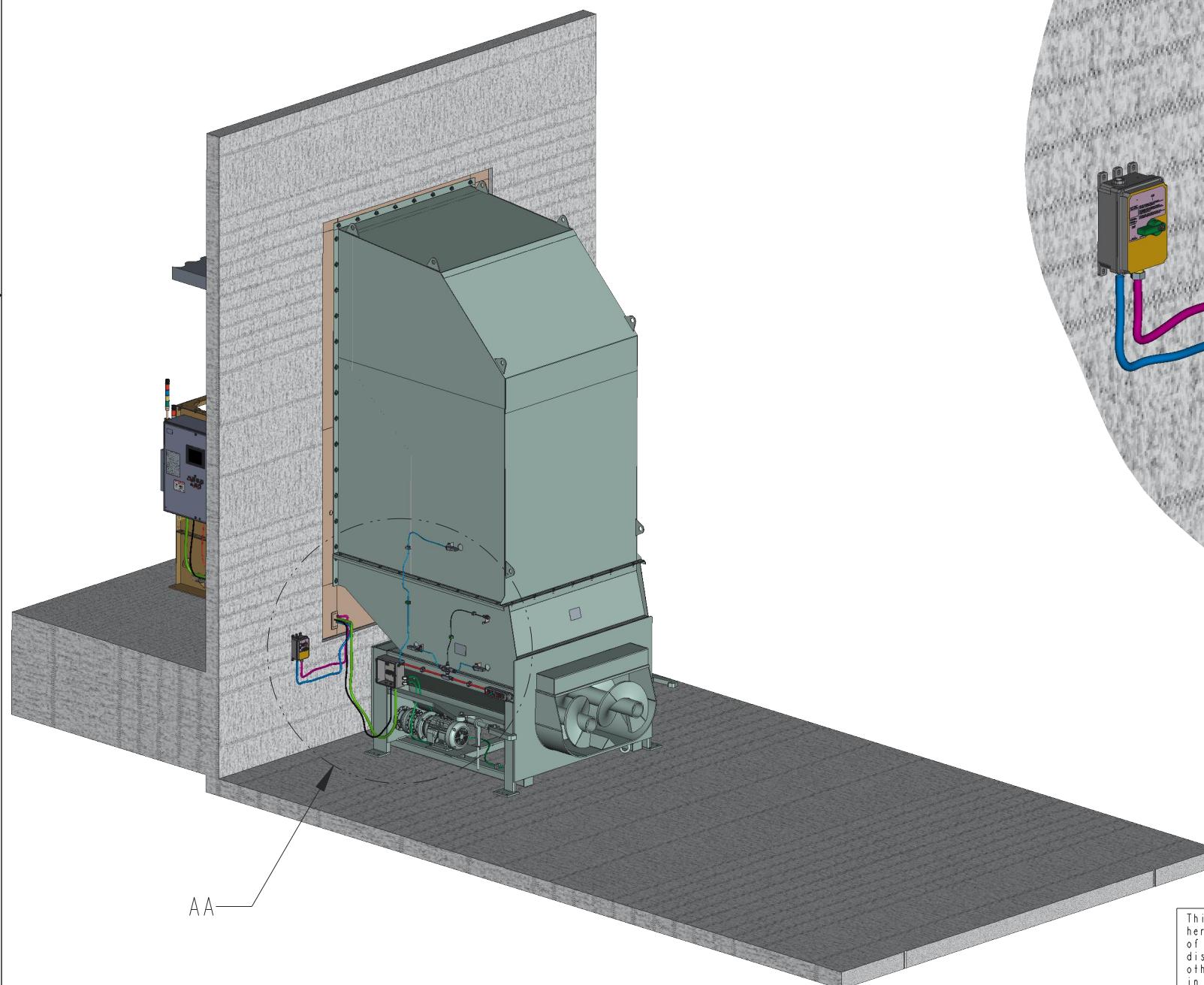


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SIZE: B	STATE: Unreleased	DWG NO.: 606391	REV: -
SCALE: 1:80		SHEET: 14 OF 16	

STEP 11:
INSTALL UPPER PHOTOCELL. TRIM EXTRA LENGTH OF CONDUIT FOR A CLEAN INSTALLATION.



DETAIL AA
SCALE 1:16

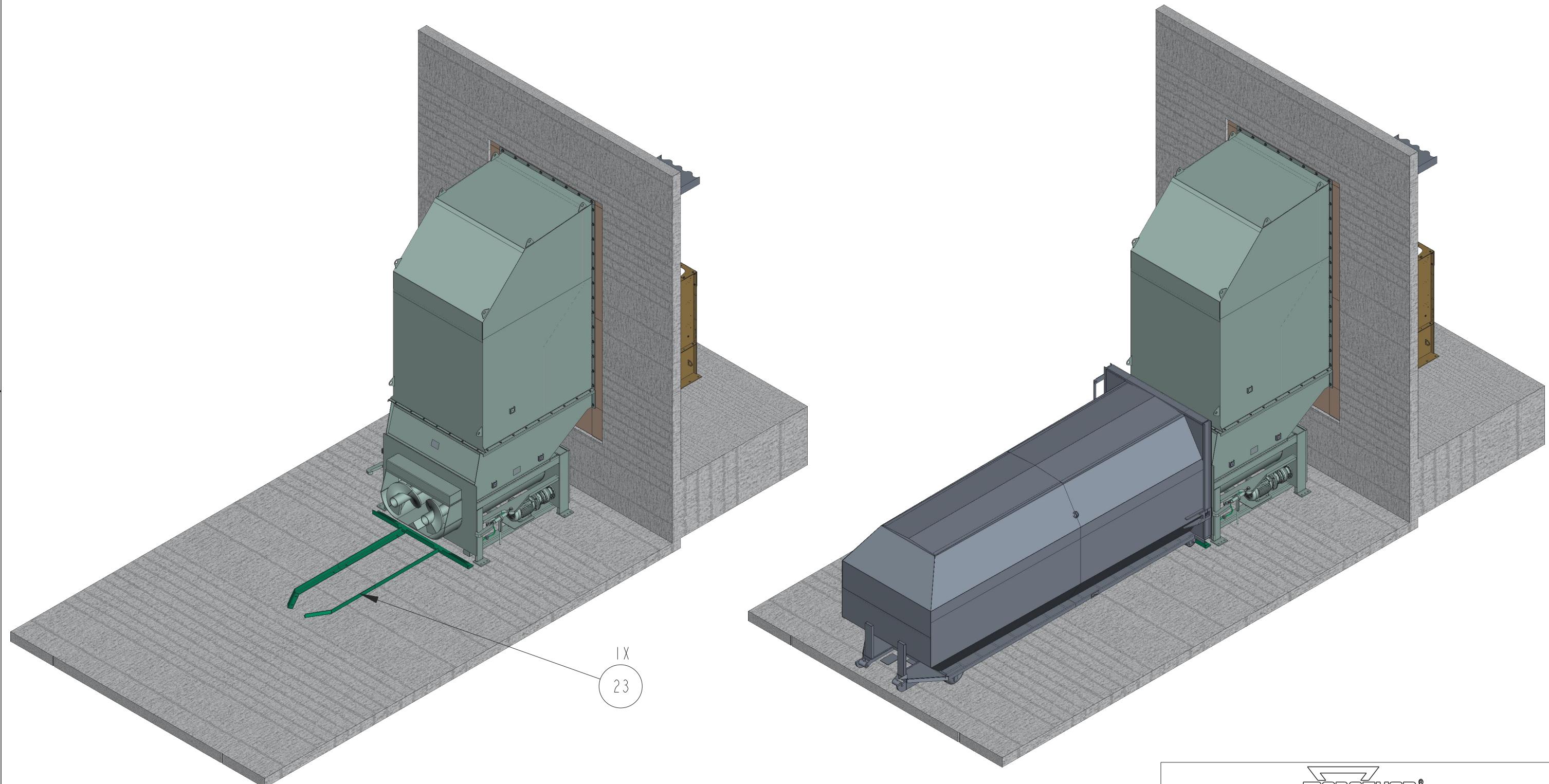
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SIZE: B	STATE: Unreleased	DWG NO.: 606391	REV: -
SCALE: 1:64		SHEET: 15 OF 16	

STEP 12:

- SET AND ANCHOR CONTAINER GUIDES AND STOPS.
- INSTALL 40 OC.



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SIZE	STATE:	DWG NO.: 606391	REV
B	Unreleased	DWG NO.: 606391	A
SCALE: 1:109			SHEET: 16 OF 16