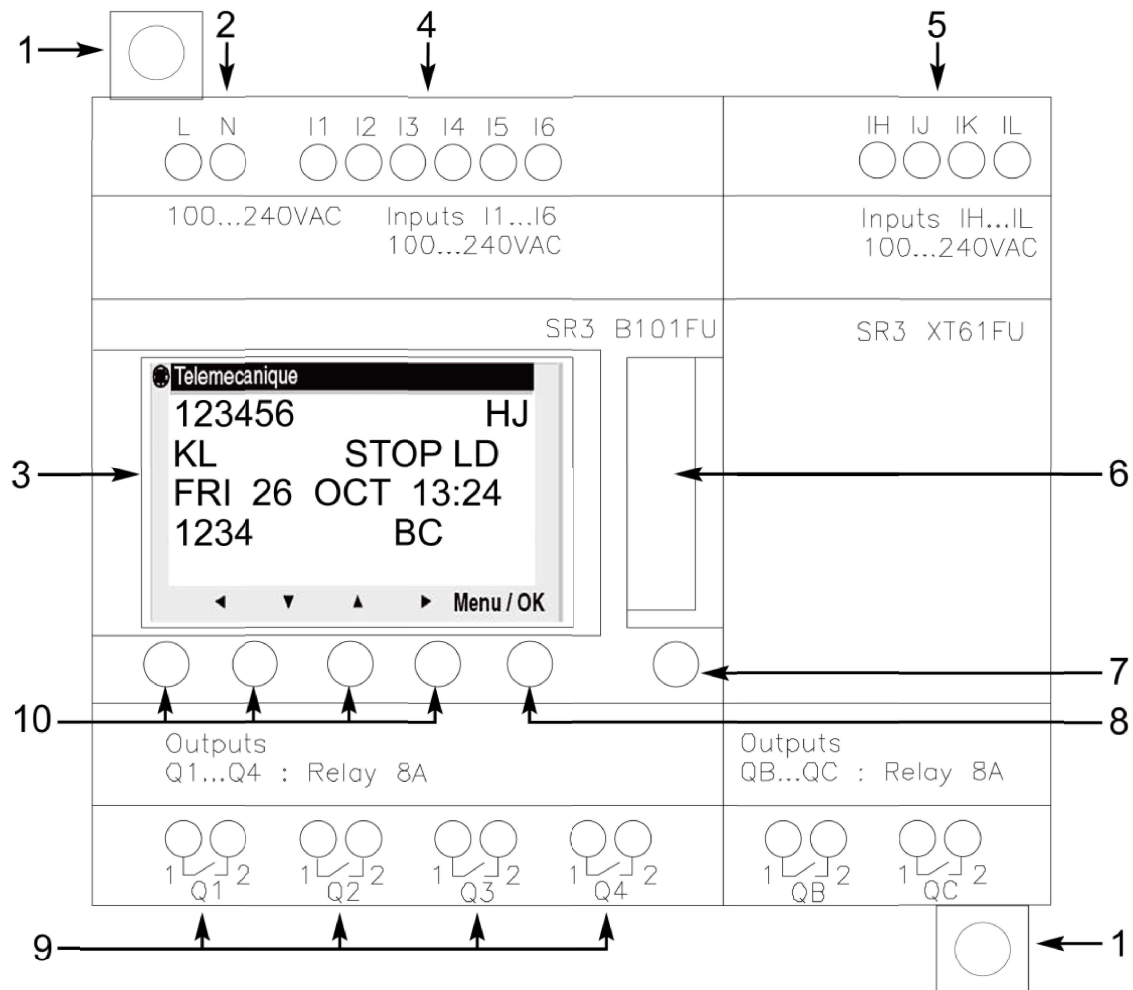


RamJet® Stationary Compactor

Service

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PLC MAINTENANCE - LAYOUT & DESCRIPTION



REFERENCE	DESCRIPTION
1	RETRACTABLE MOUNTING FEET.
2	SCREW TERMINAL BLOCK FOR THE POWER SUPPLY.
3	LCD, 4 LINES, 18 CHARACTERS
4	SCREW TERMINAL BLOCK FOR INPUTS
5	SCREW TERMINAL BLOCK FOR 0-10 VOLT ANALOG INPUTS USABLE IN DISCRETE MODE ON SOME MODELS
6	CONNECTOR FOR BACKUP MEMORY OR PC CONNECTION CABLE
7	SHIFT KEY
8	SELECTION AND VALIDATION KEY (MENU / OK)
9	RELAY OUTPUT SCREW TERMINAL BLOCK
10	ARROW KEYS OR AFTER FIRST CONFIGURING THEM, Z PUSHBUTTONS

PLC MAINTENANCE - MULTICYCLE COUNTER SELECTION

STEPS	DIRECTIONS
1	PRESS MENU/OK BUTTON
2	PRESS ARROW DOWN BUTTON TO SELECT PARAMETER (FLASHING)
3	PRESS MENU/OK BUTTON
4	PRESS ARROW UP BUTTON UNTIL CC1 (FLASHING)
5	PRESS ARROW LEFT BUTTON UNTIL P=0001 (FLASHING) *SEE NOTE
6	PRESS ARROW UP OR ARROW DOWN TO SELECT NUMBER OF CYCLES
6	PRESS MENU/OK BUTTON
7	PRESS MENU/OK WITH YES TO CONFIRM CHANGES
8	PRESS MENU/OK BUTTON TO RETURN TO NORMAL OPERATION
*NOTE: 4 IS THE MAXIMUM NUMBER OF CYCLES THAT CAN BE SELECTED.	

PLC RAM STOP FORWARD OPTION

STEPS	DIRECTIONS
1	PRESS THE ARROW LEFT BUTTON. TEXT WILL APPEAR ON THE SCREEN FOR RAM STOP REAR.
2	PRESS THE SECOND ARROW UP BUTTON. TEXT WILL APPEAR ON THE SCREEN FOR RAM STOP FORWARD.

PLC MAINTENANCE - AUTO SHUTDOWN TIMER

STEPS	DIRECTIONS
1	PRESS MENU/OK BUTTON
2	PRESS ARROW DOWN BUTTON TO SELECT PARAMETER (FLASHING)
3	PRESS MENU/OK BUTTON
4	PRESS ARROW UP BUTTON UNTIL TTA (FLASHING)
5	PRESS ARROW LEFT BUTTON UNTIL TIME SETTING (FLASHING)
6	PRESS ARROW UP OR ARROW DOWN TO ADJUST TIME*
7	PRESS MENU/OK BUTTON
8	PRESS ARROW RIGHT TO CONFIRM CHANGES
9	PRESS MENU/OK BUTTON TO RETURN TO NORMAL OPERATION
*NOTE: 30 MINUTES IS THE MAXIMUM AMOUNT OF TIME THAT CAN BE SELECTED.	

PLC MAINTENANCE - FORWARD/REVERSE TIMER

STEPS	DIRECTIONS
1	PRESS MENU/OK BUTTON
2	PRESS ARROW DOWN BUTTON TO SELECT PARAMETER (SHOULD BE FLASHING)
3	PRESS MENU/OK BUTTON
4	PRESS ARROW UP BUTTON UNTIL TT1 = FORWARD TIMER (FLASHING)
5	PRESS ARROW LEFT BUTTON UNTIL TIME SETTING (FLASHING)
6	PRESS ARROW UP OR ARROW DOWN TO ADJUST TIME*
7	PRESS MENU/OK BUTTON
8	PRESS MENU/OK BUTTON TO CONFIRM CHANGES
9	PRESS ARROW LEFT BUTTON TO RETURN TO TT1 = FORWARD TIMER (FLASHING)
10	PRESS MENU/OK BUTTON TO RETURN TO NORMAL OPERATION
*NOTE: THE TIMER FOR EACH OPERATION WILL BE LISTED ON THE SCHEMATIC.	