



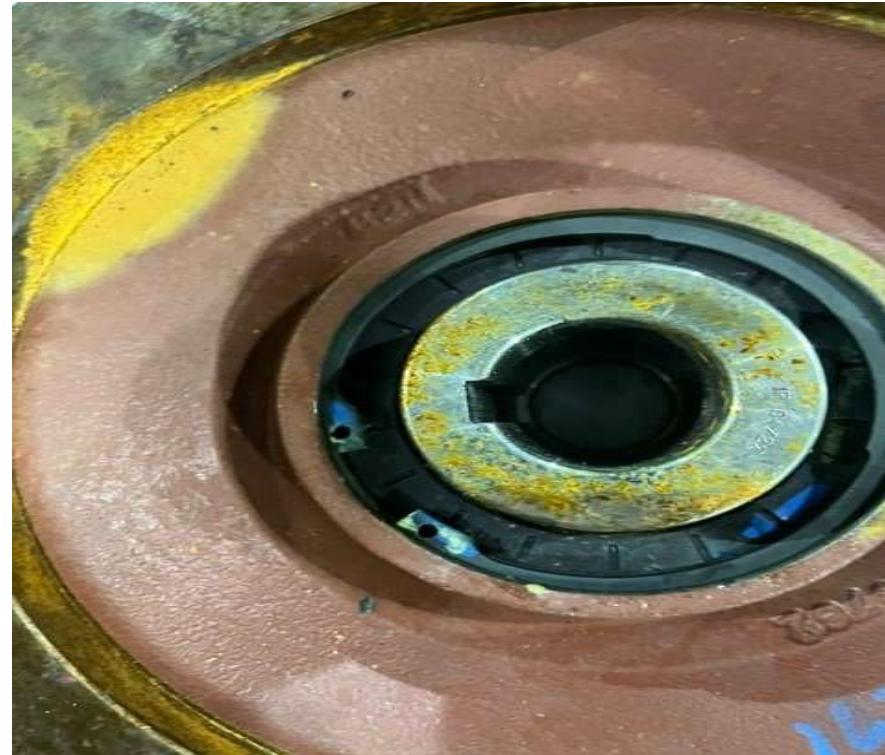
Changing the oil seals in a Bonfiglioli gearbox



Updated 7/7/2025



Locate the seal retainer.





Remove the oil seal retainer.





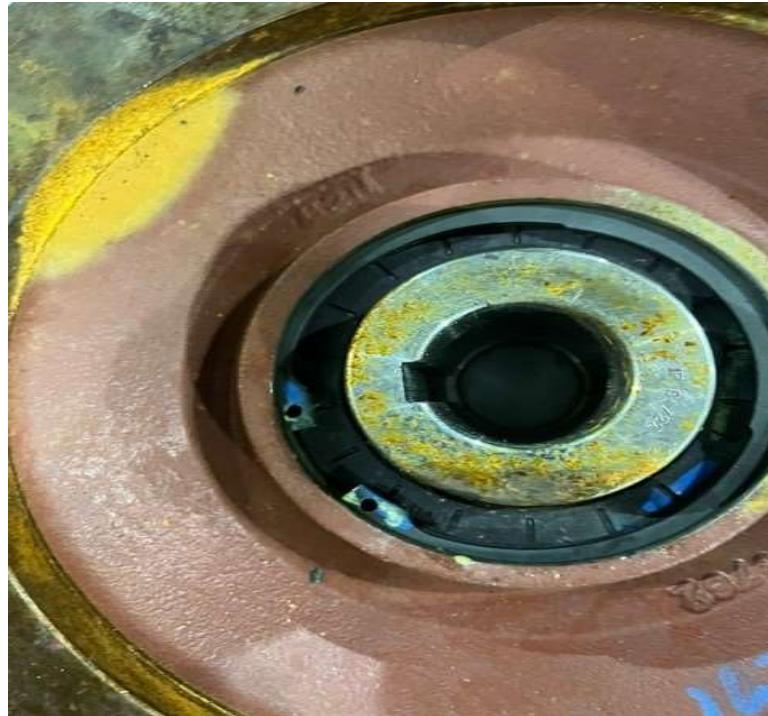
Replace old seal with new seal.



To speak with our technical support group, call: 1.877.258.1105



Put seal retainer back in place.



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Remove Hex Head Bolts

- Locate hex head bolts on the side of the gearbox.
- Draw a line on the gearbox for realignment purposes.
- Once this is done remove the bolts.





Replace O-Ring

**Locate, and remove the old O-ring.
Replace with the new O-ring provided.**





Assemble Gearbox

Once this is completed realign your marks and put the hex head bolts back in place.





Helpful Hints

- Make sure to fill gearbox back with fluid once reinstalled onto Auger
- Always use safe lifting techniques when moving gearbox
- Keep the environment clean when opening gearbox



Help

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